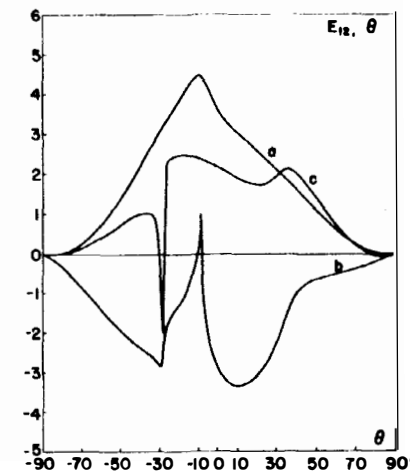
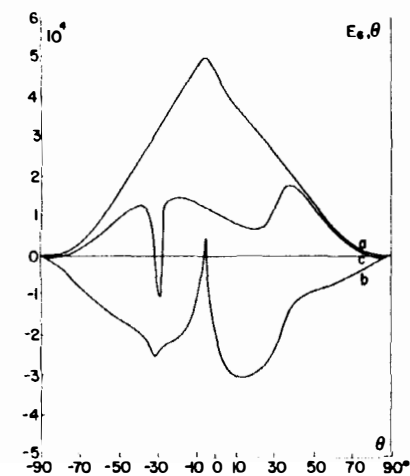
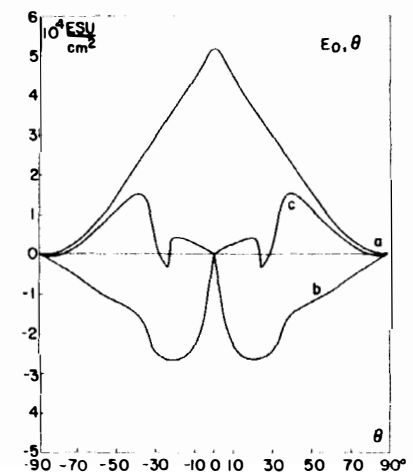
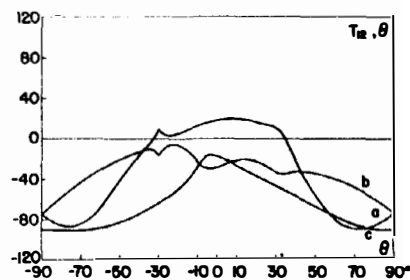
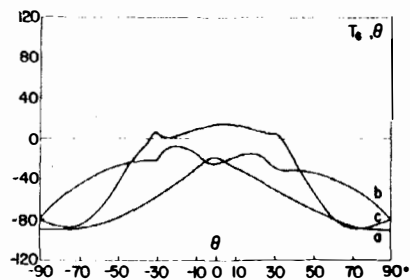
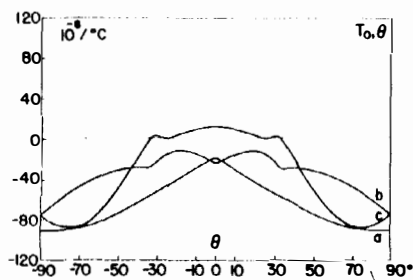
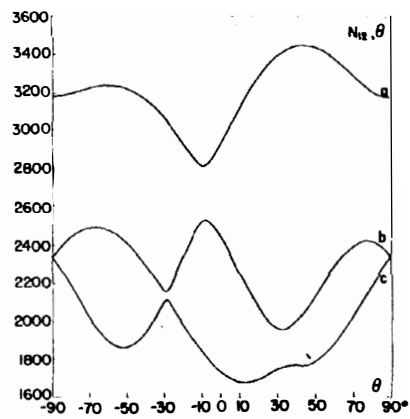
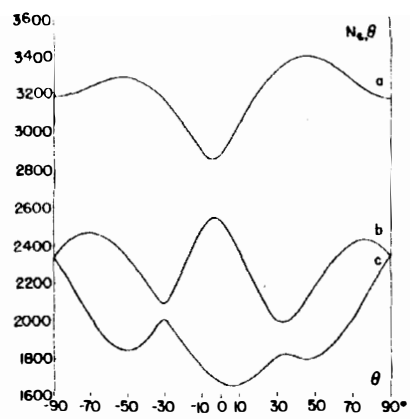
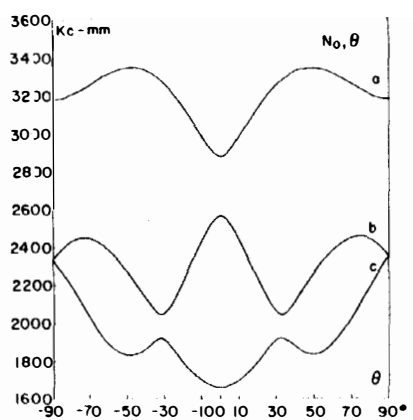


Fig. 2. Orientation of a quartz plate described by the angles  $\phi$  and  $\theta$ :  
Plate  $\phi = 15^\circ$ ,  $\theta = -34^\circ 30'$ .

Fig. 3a Frequency constant  $N$ , piezoelectric constant  $e$ , and temperature coefficient of frequency (first order)  $Tf$  for quartz plates of different orientations vibrating in thickness modes.



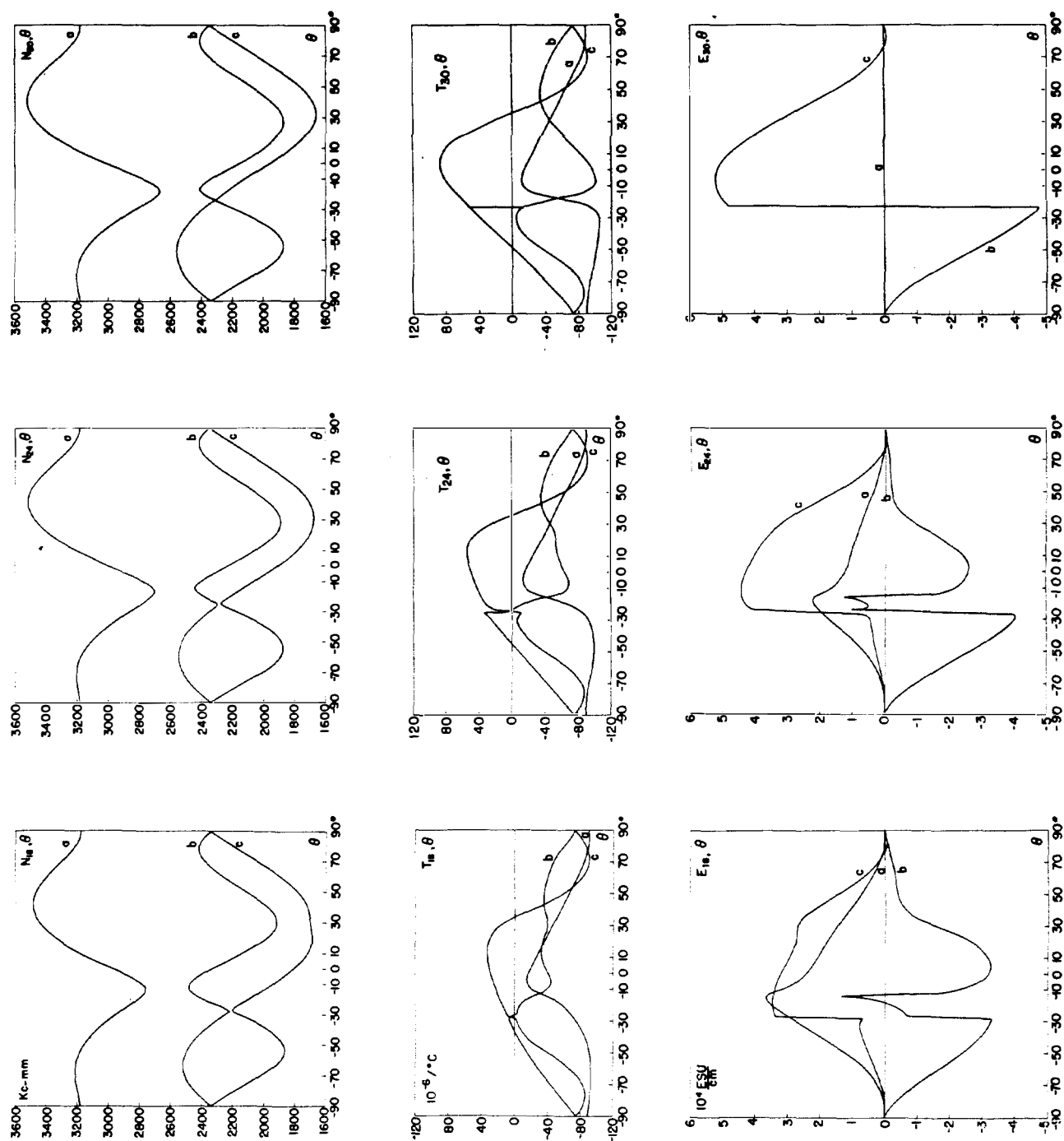


Fig. 3b Frequency constant  $N$ , piezoelectric constant  $e$ , and temperature coefficient of frequency (first order)  $Tf$  for quartz plates of different orientations vibrating in thickness modes.

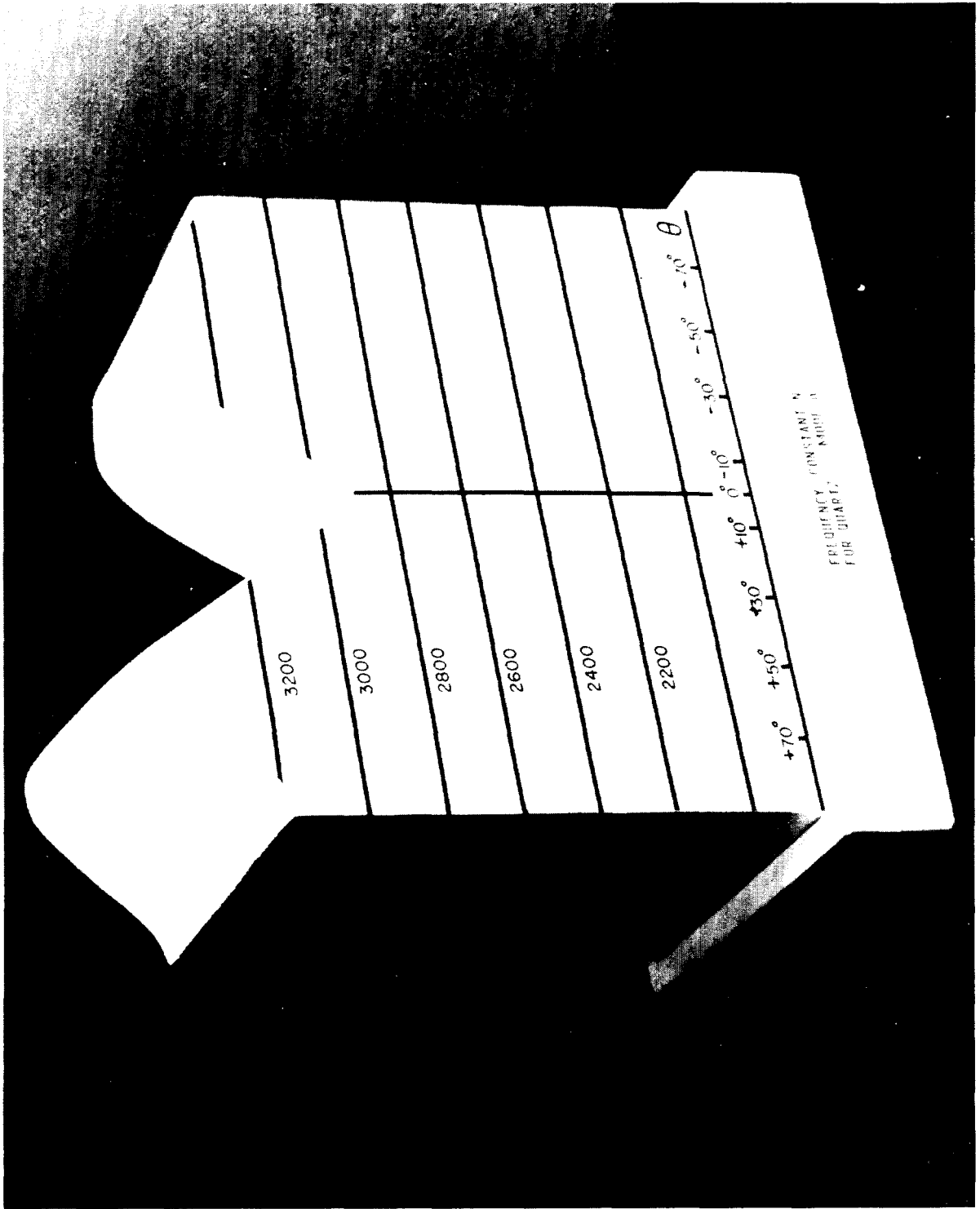


Fig. 4 Model of the frequency constant  $N$  for quartz plates of different orientations vibrating in the thickness mode A (photograph)

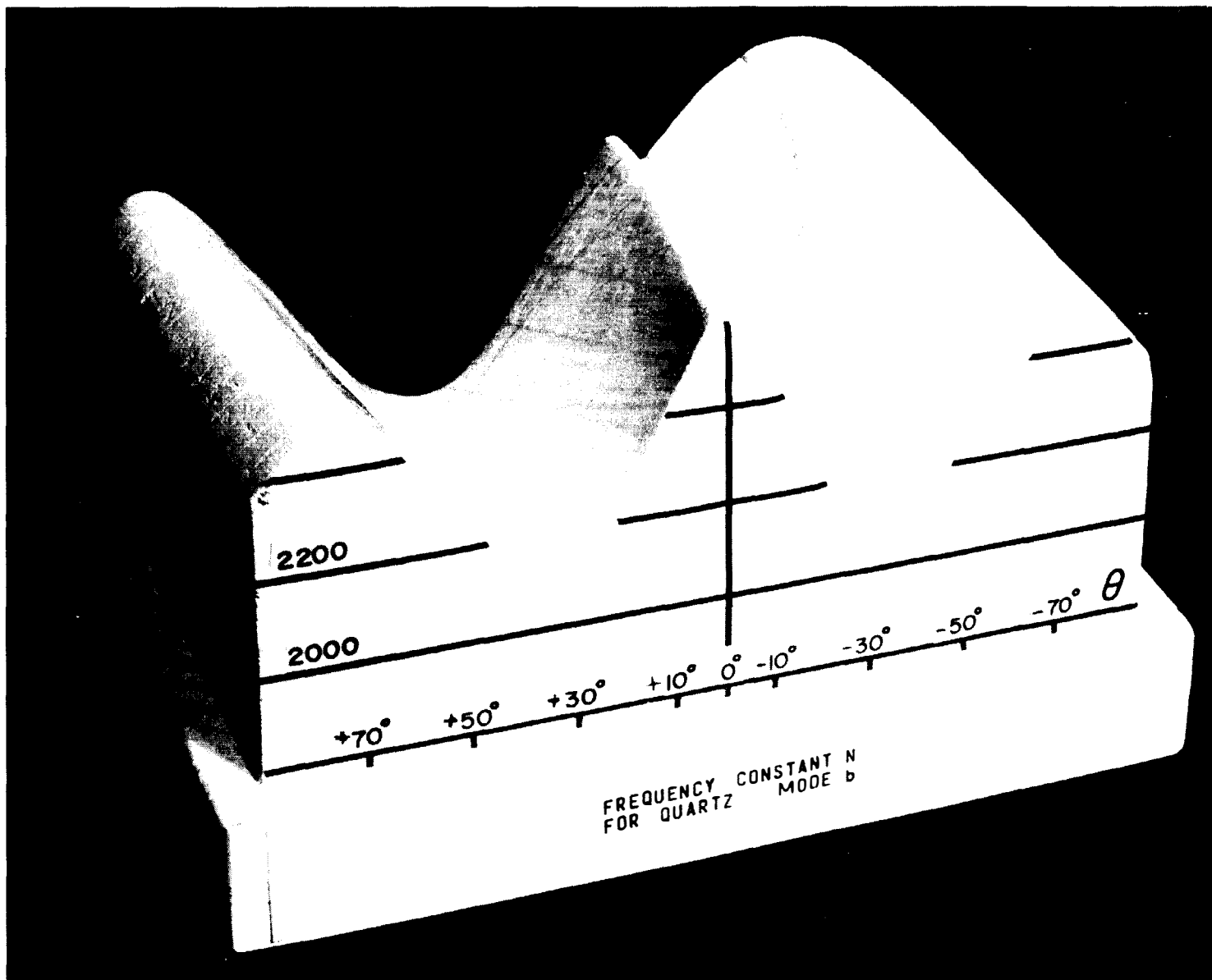


Fig. 5 Model of the frequency constant  $N$  for quartz plates of different orientations vibrating in the thickness mode B (Photograph)

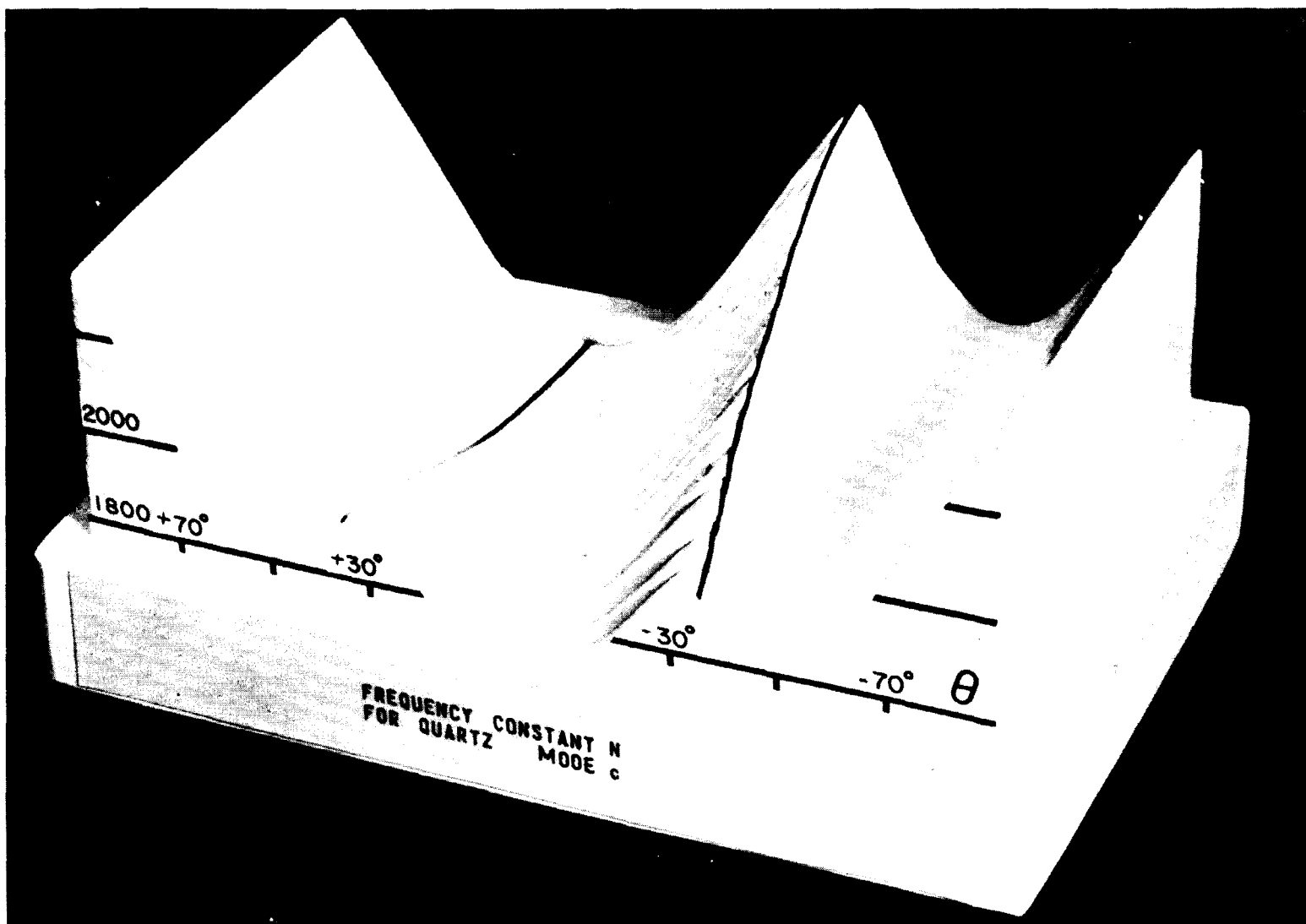


Fig. 6 Model of the frequency constant  $N$  for quartz plates of different orientations vibrating in the thickness mode  $C$  (Photograph)

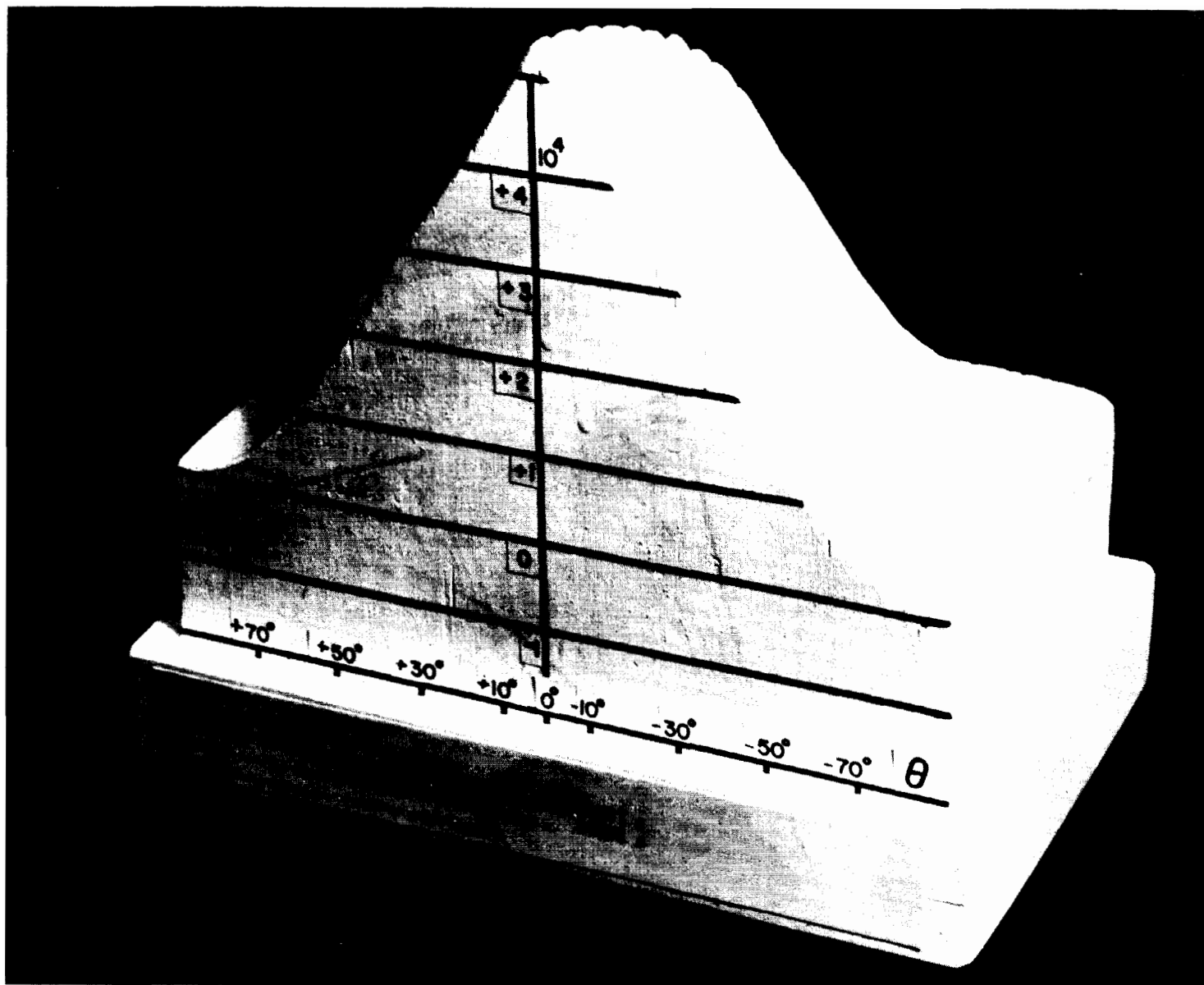


Fig. 7 Model of the piezoelectric constant  $e$  for quartz plates of different orientations vibrating in the thickness mode A (Photograph)

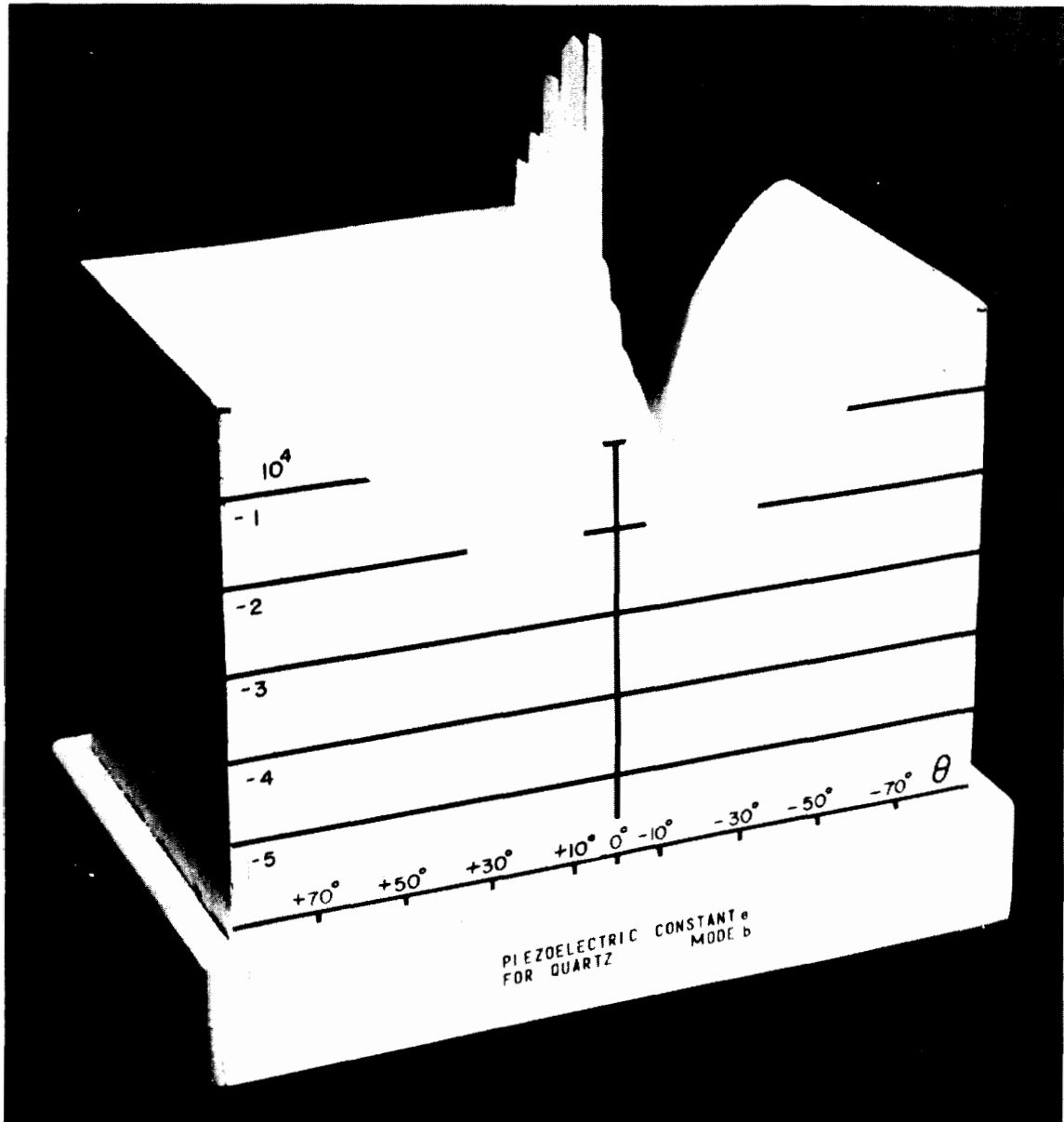


Fig. 8 Model of the piezoelectric constant  $e$  for quartz plates of different orientations vibrating in the thickness mode B (Photograph)



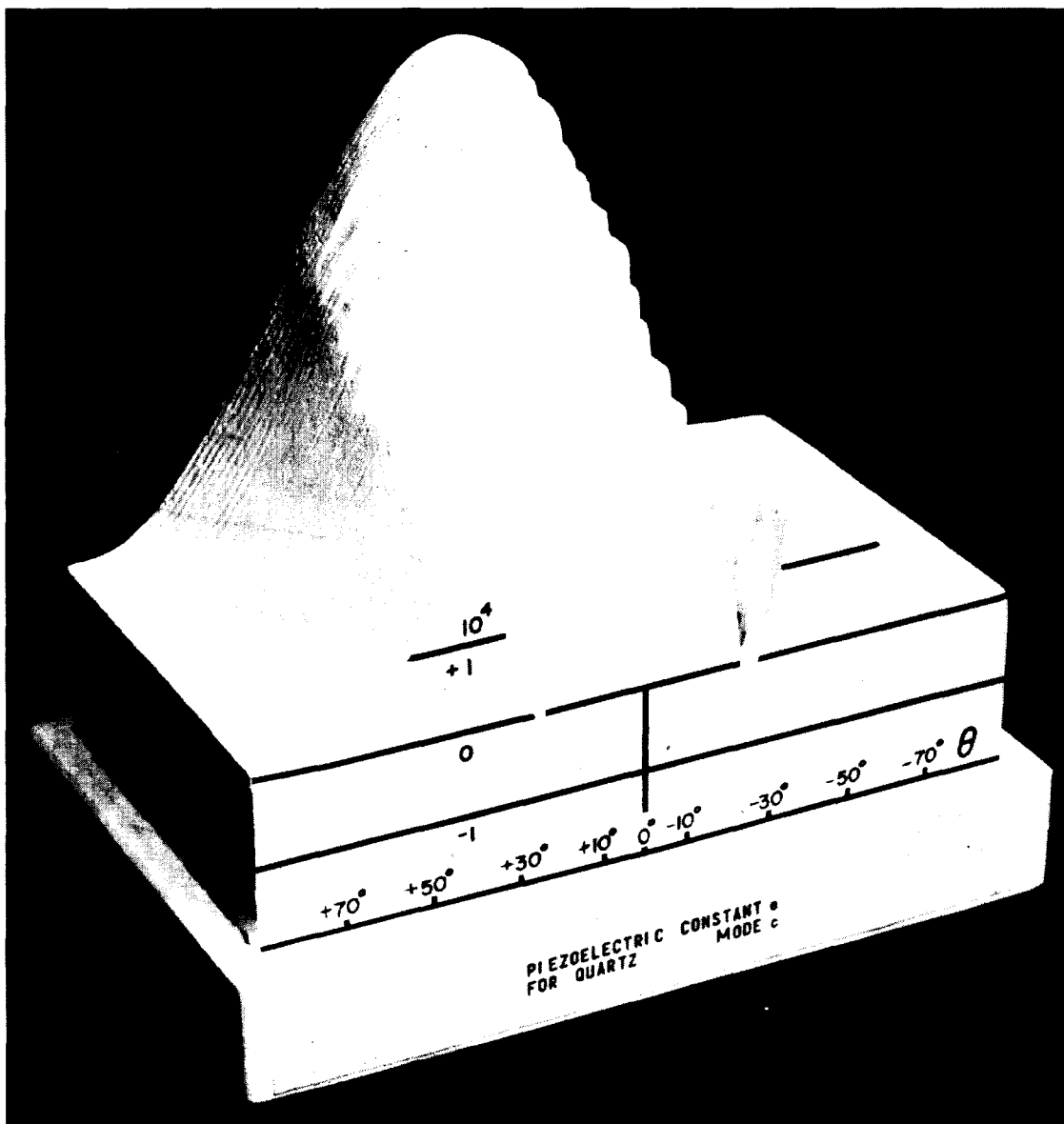


Fig. 9 Model of the piezoelectric constant  $e$  for quartz plates of different orientations vibrating in the thickness mode C (Photograph)

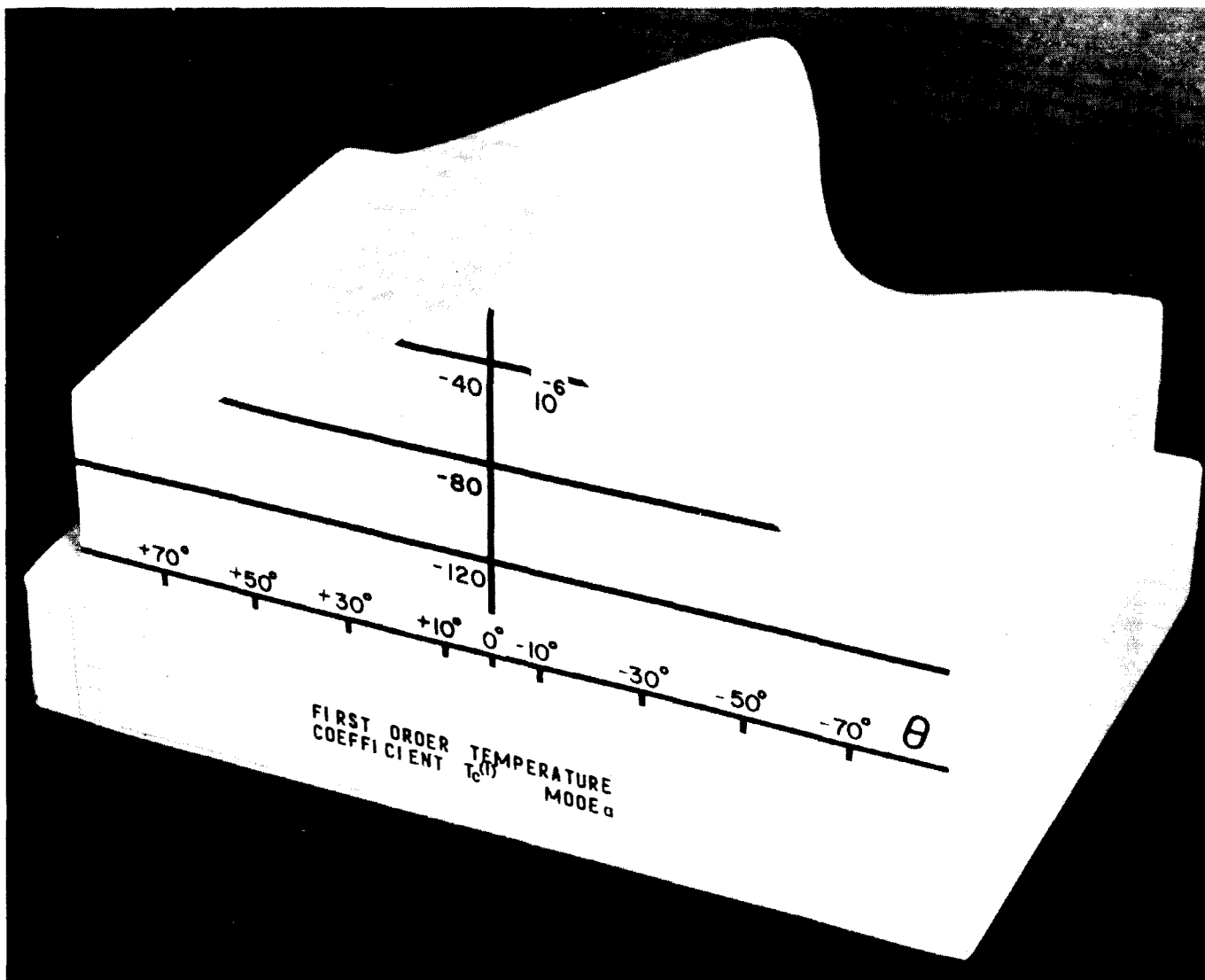


Fig. 10 Model of the temperature coefficient of frequency first order  $T_c^{(1)}$  for quartz plates of different orientations vibrating in the thickness mode A (Photograph)

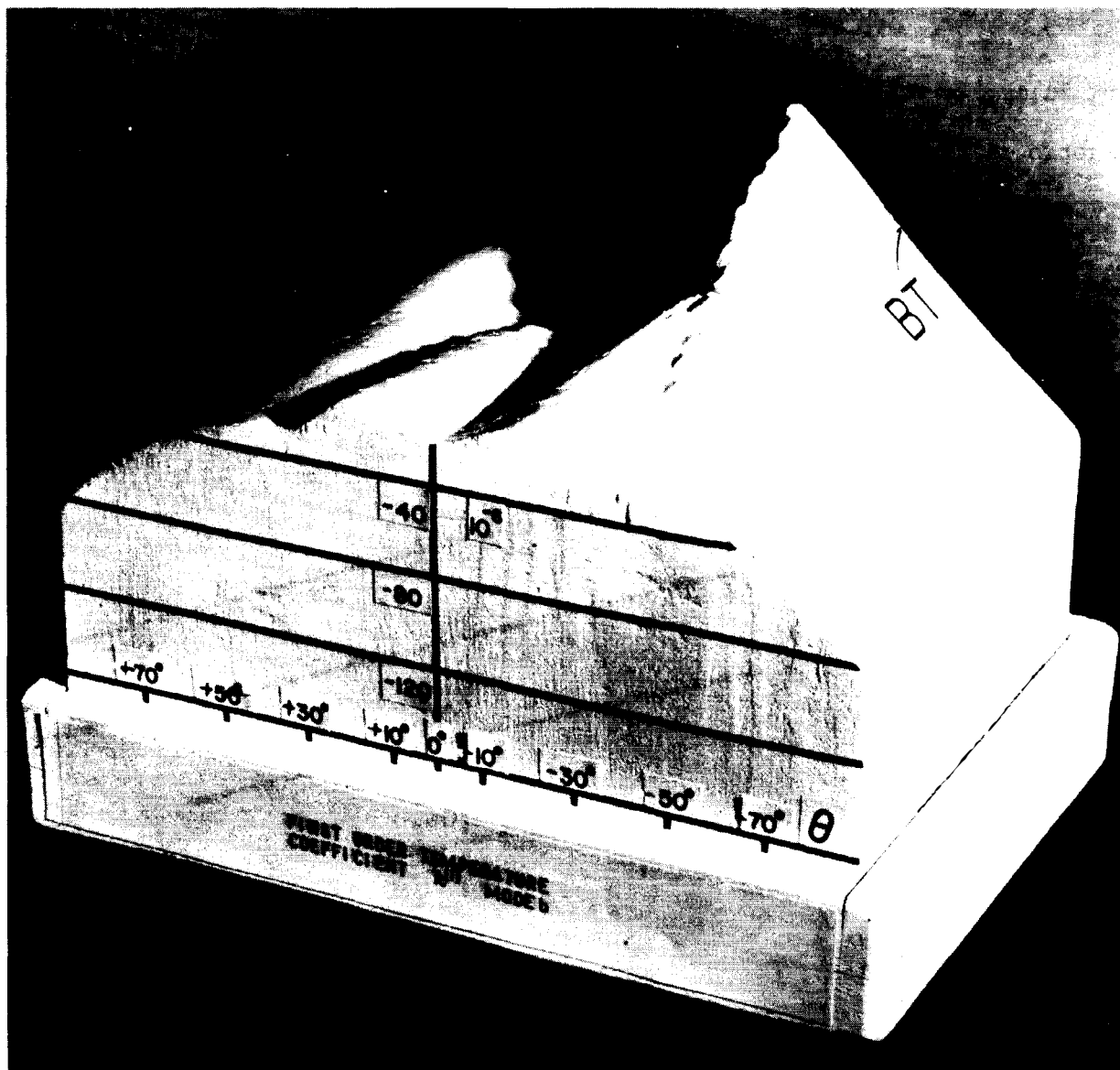


Fig. 11 Model of the temperature coefficient of frequency first order  $T_C^{(1)}$  for quartz plates of different orientations vibrating in the thickness mode B (Photograph)

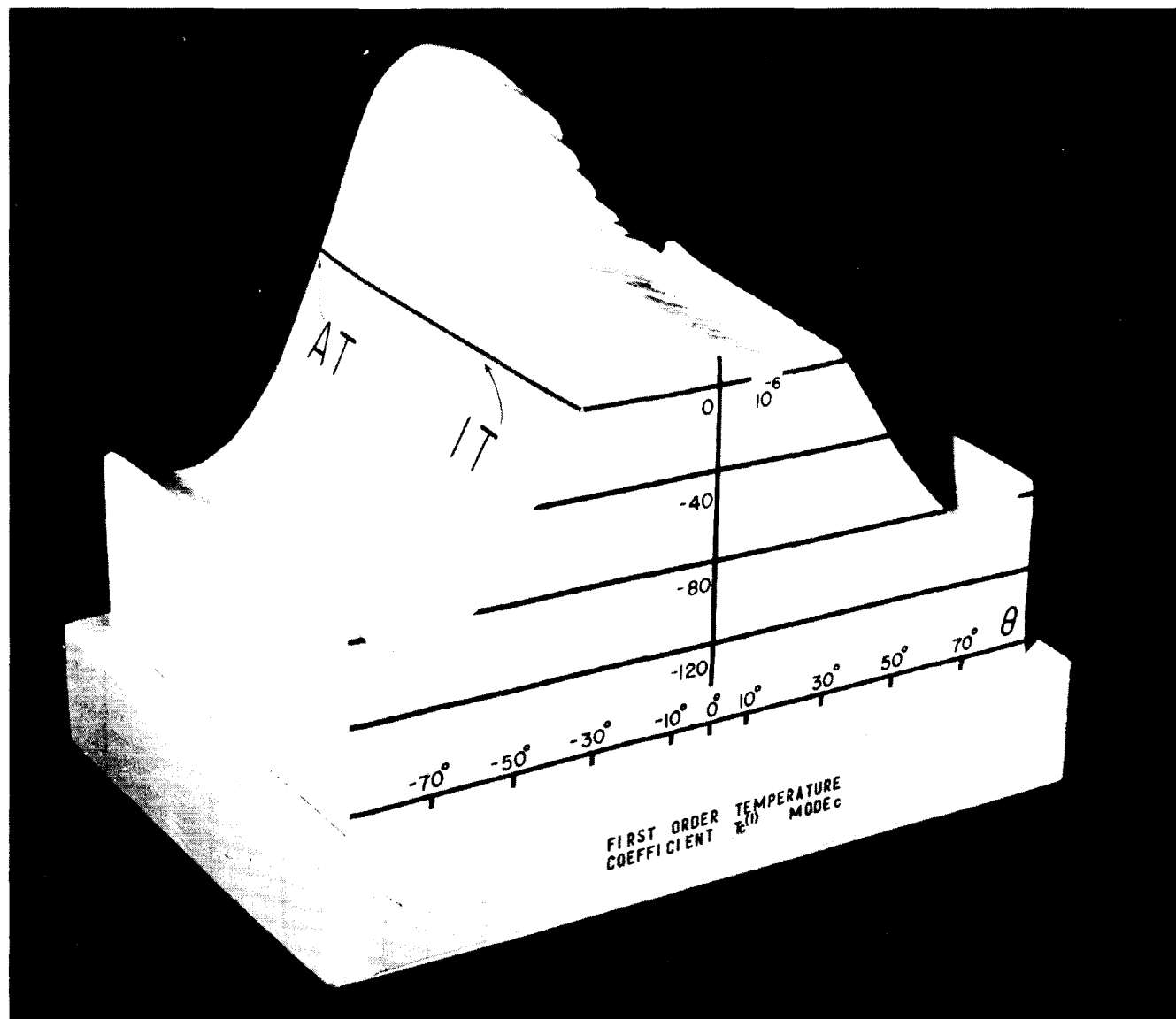


Fig. 12 Model of the temperature coefficient of frequency first order  $T_c^{(1)}$  for quartz plates of different orientations vibrating in the thickness mode C (Photograph)

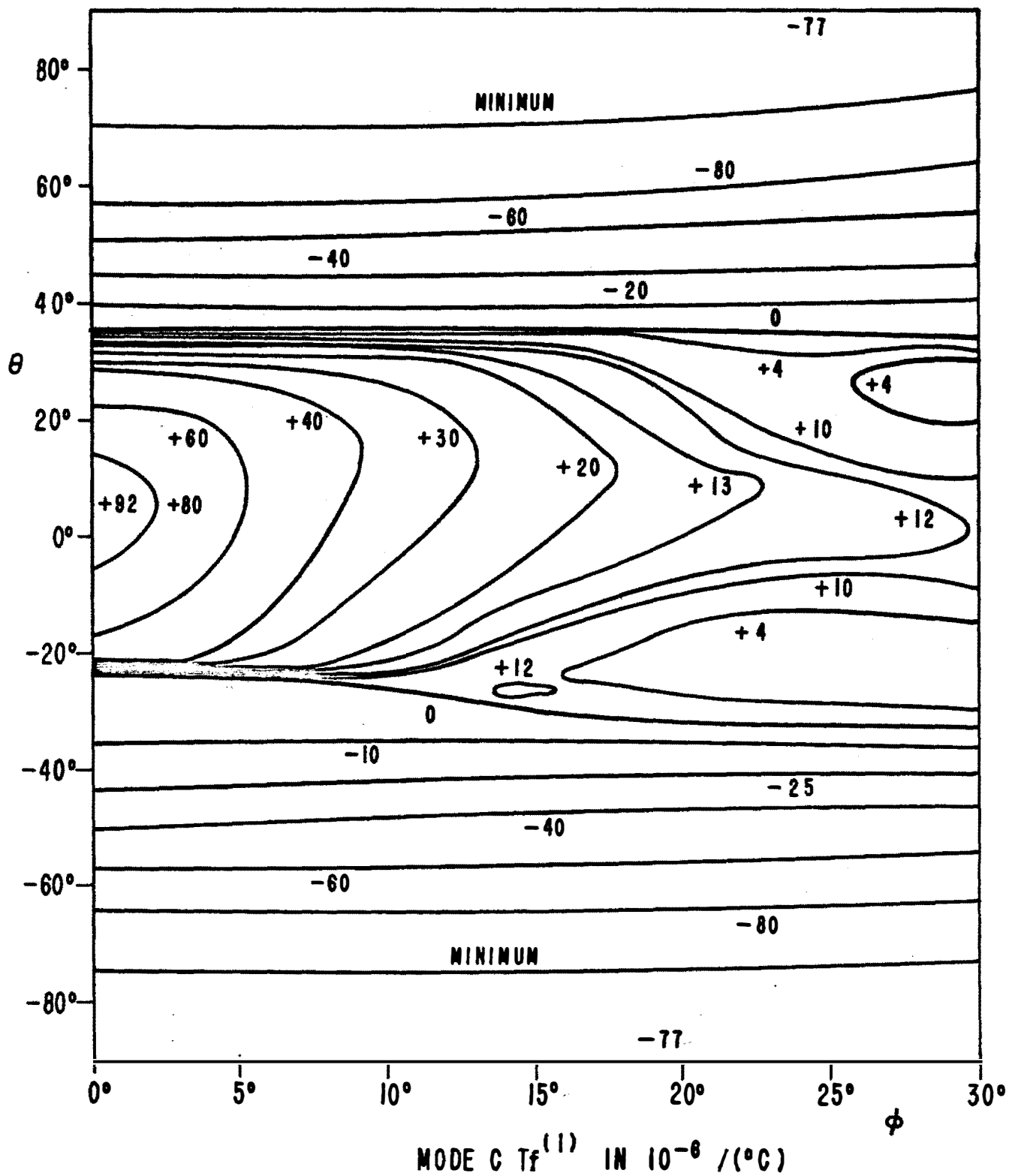


Fig. 13 First-order temperature coefficient of frequency for the C mode: Altitude Chart

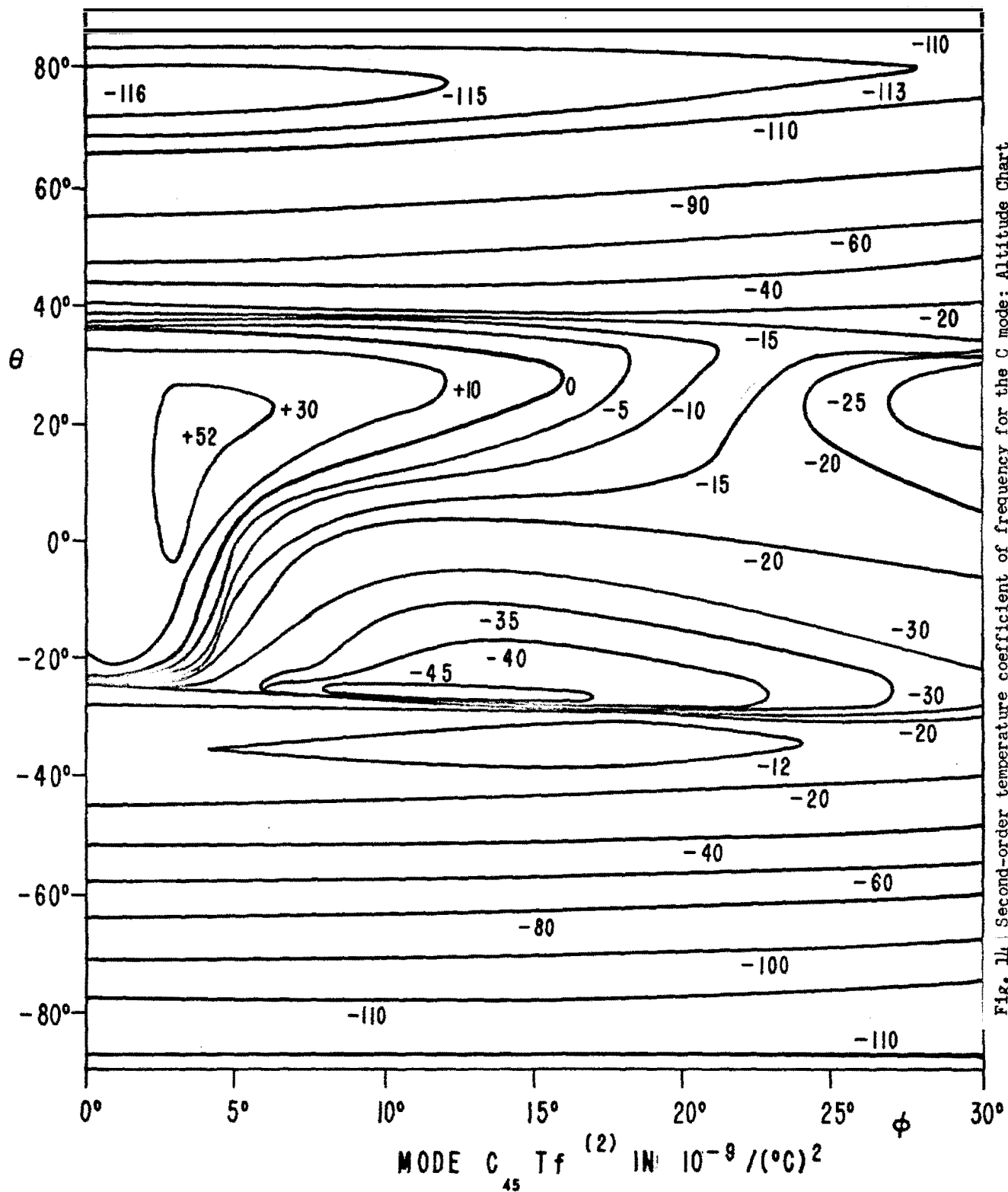


Fig. 14 Second-order temperature coefficient of frequency for the C mode: Altitude Chart

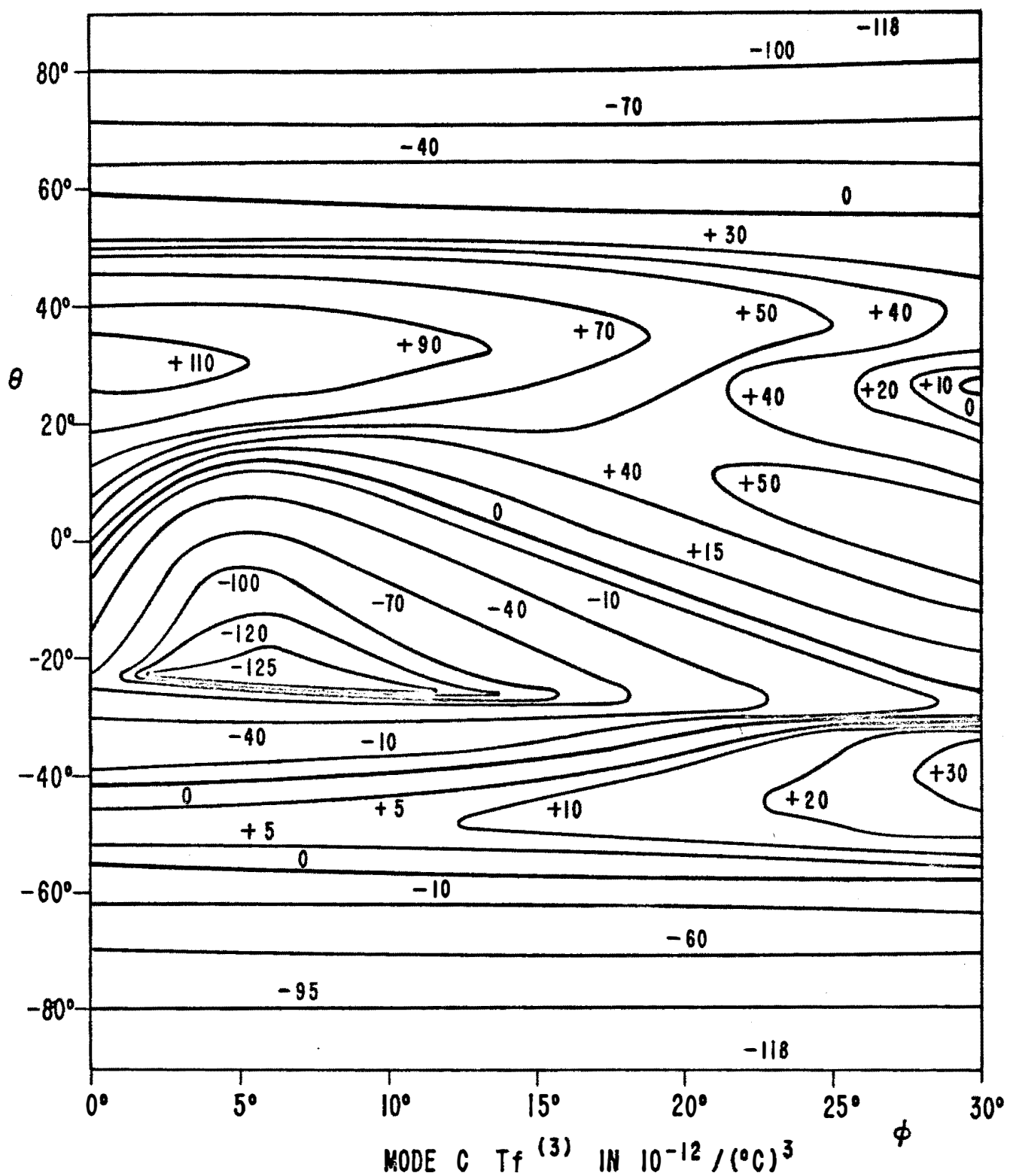


Fig. 15 Third-order temperature coefficient of frequency for the C mode: Altitude Chart

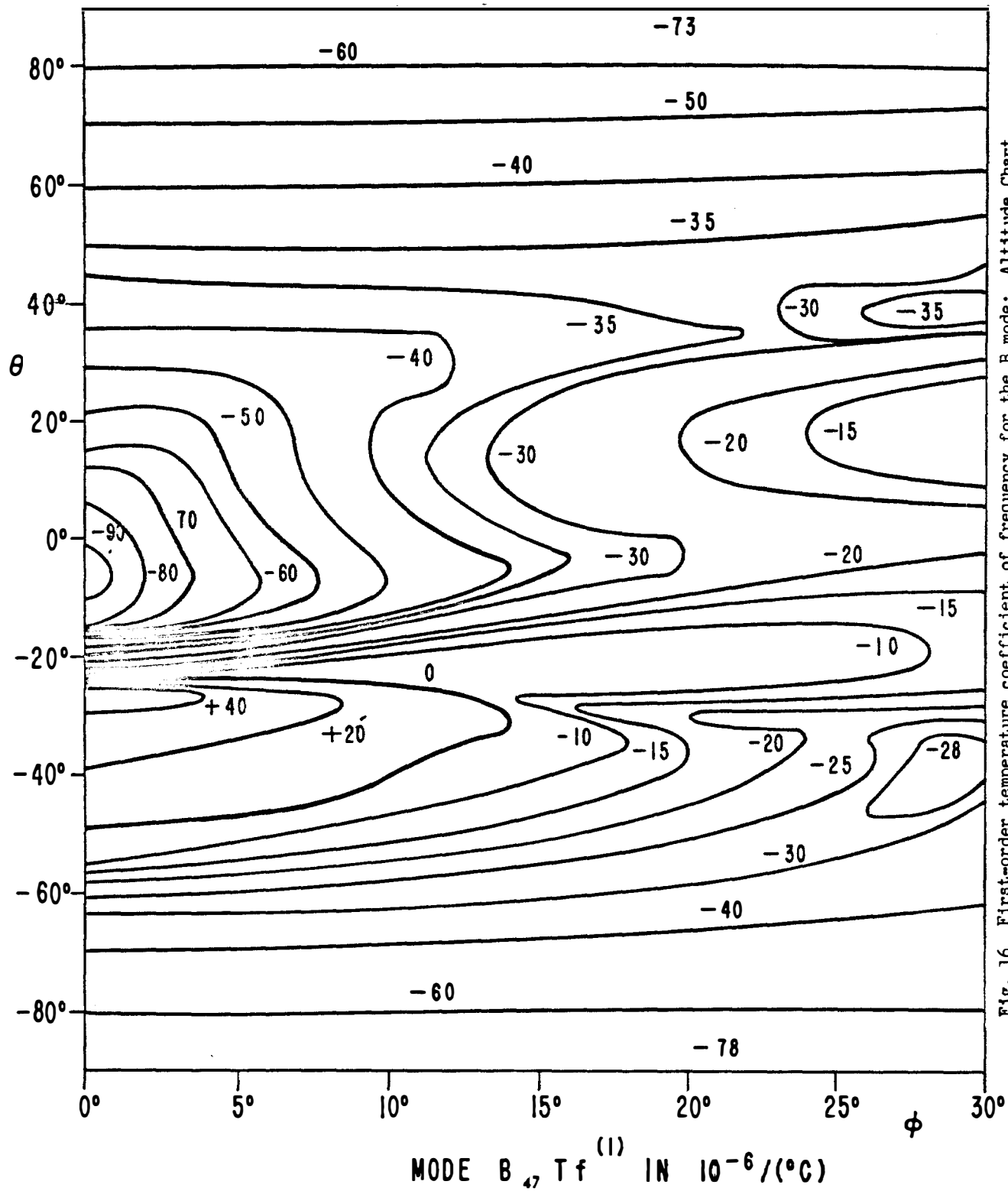


Fig. 16 First-order temperature coefficient of frequency for the B mode: Altitude Chart



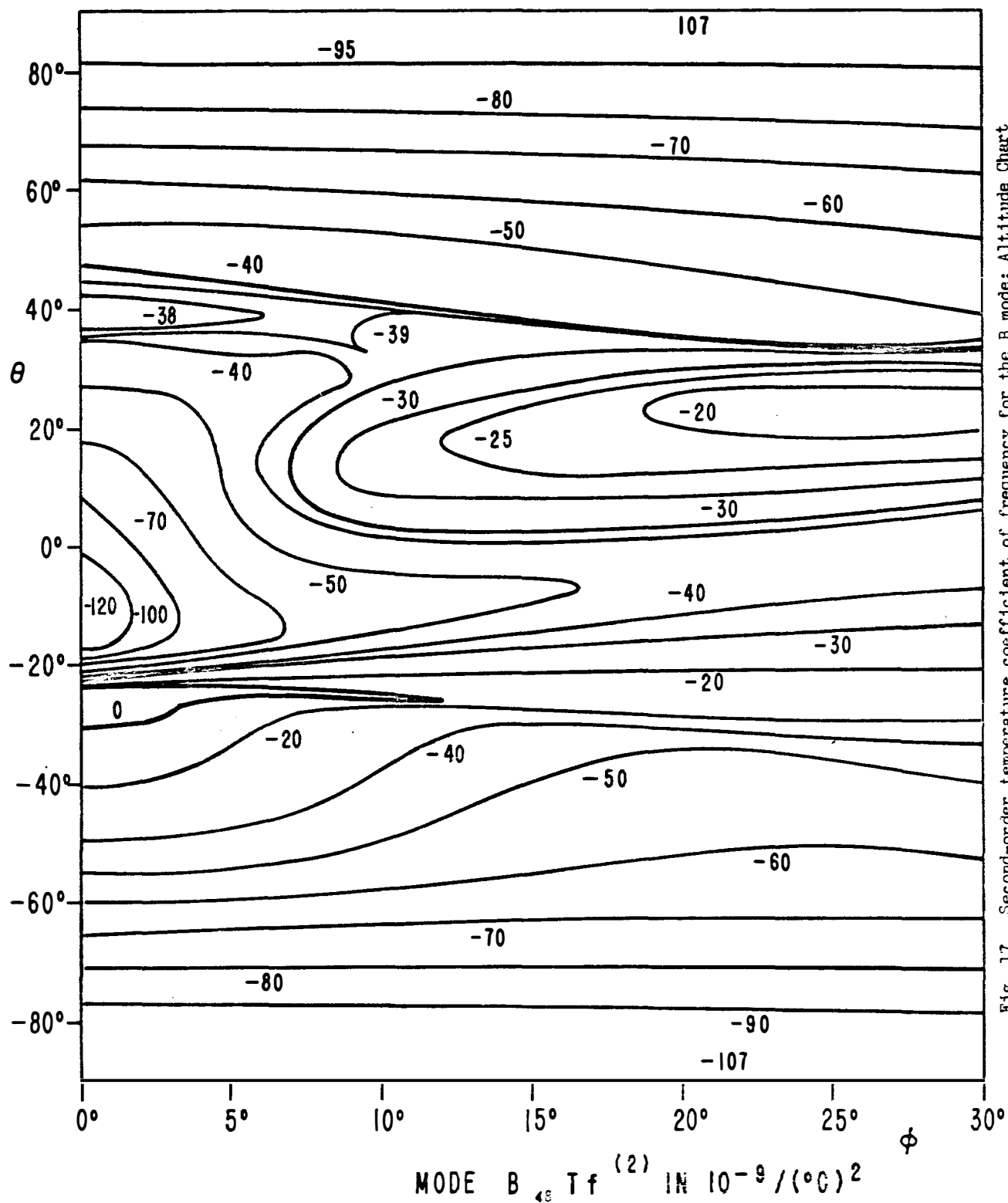


Fig. 17 Second-order temperature coefficient of frequency for the B mode: Altitude Chart

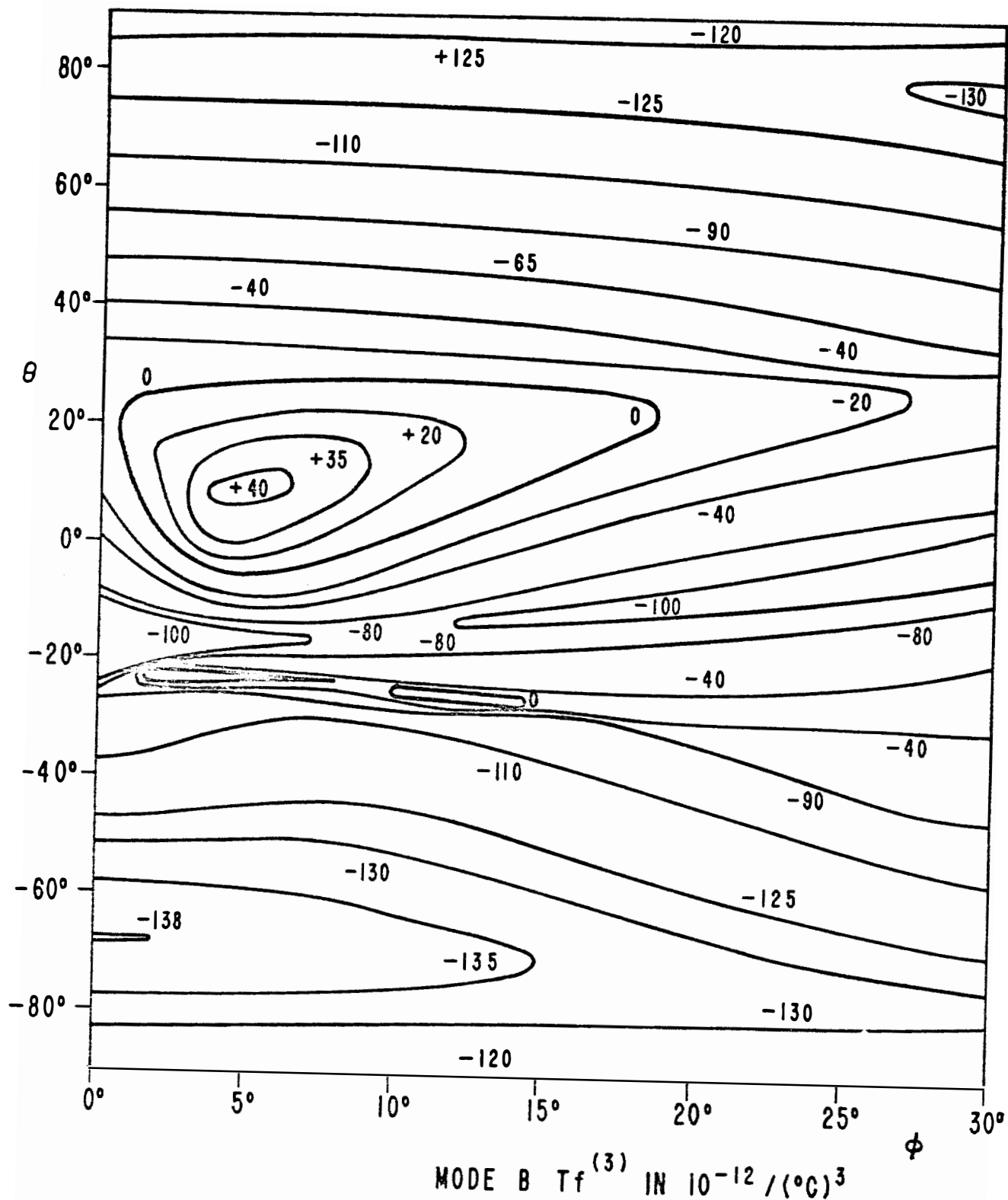


Fig. 18 Third-order temperature coefficient of frequency for the B mode: Altitude Chart

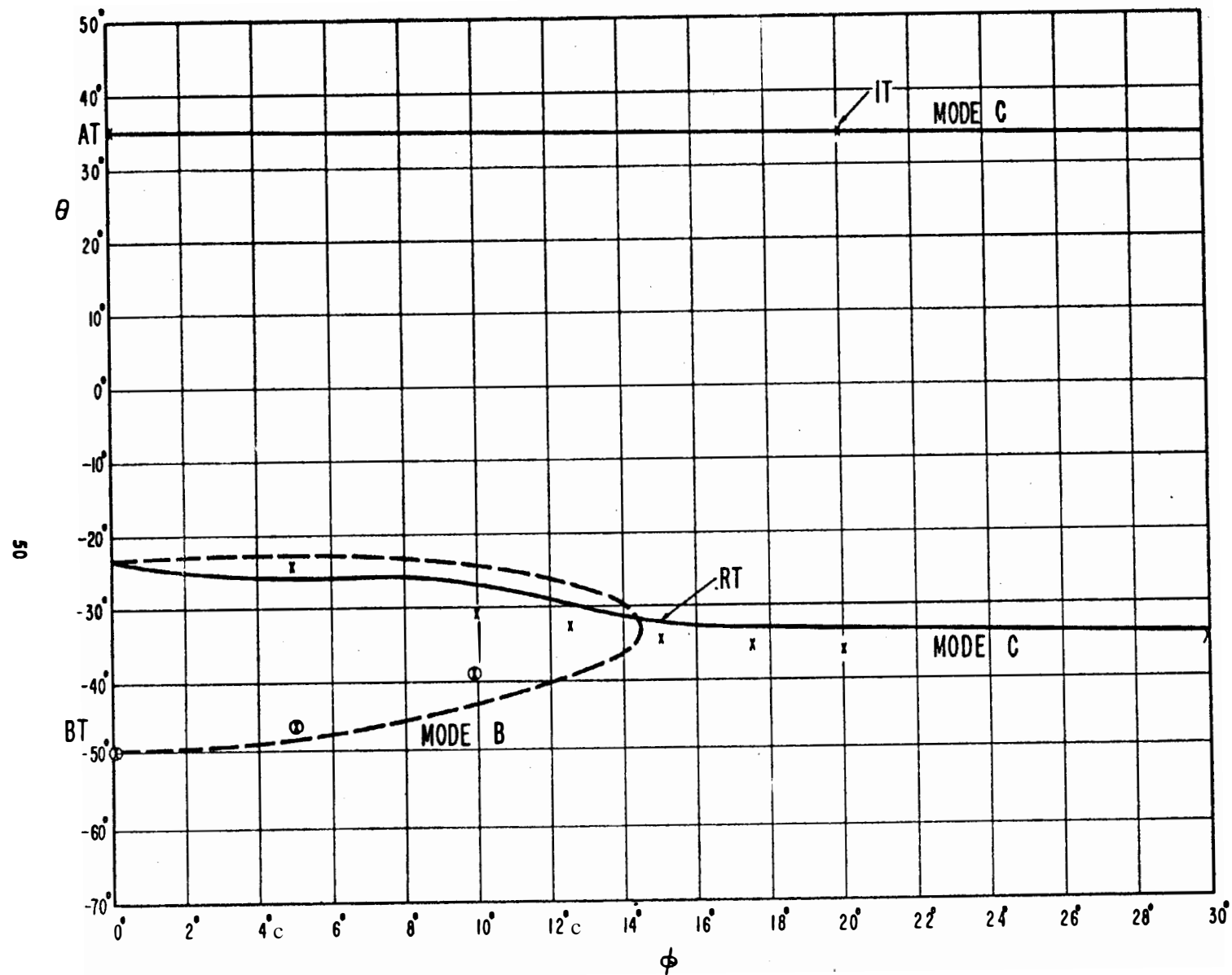


Fig. 19. Locus of  $Tt^{(1)} = 0$  for the thickness modes B and C of quartz plates as a function of the angles  $\theta$  and  $\phi$  in a rectangular coordinate system.

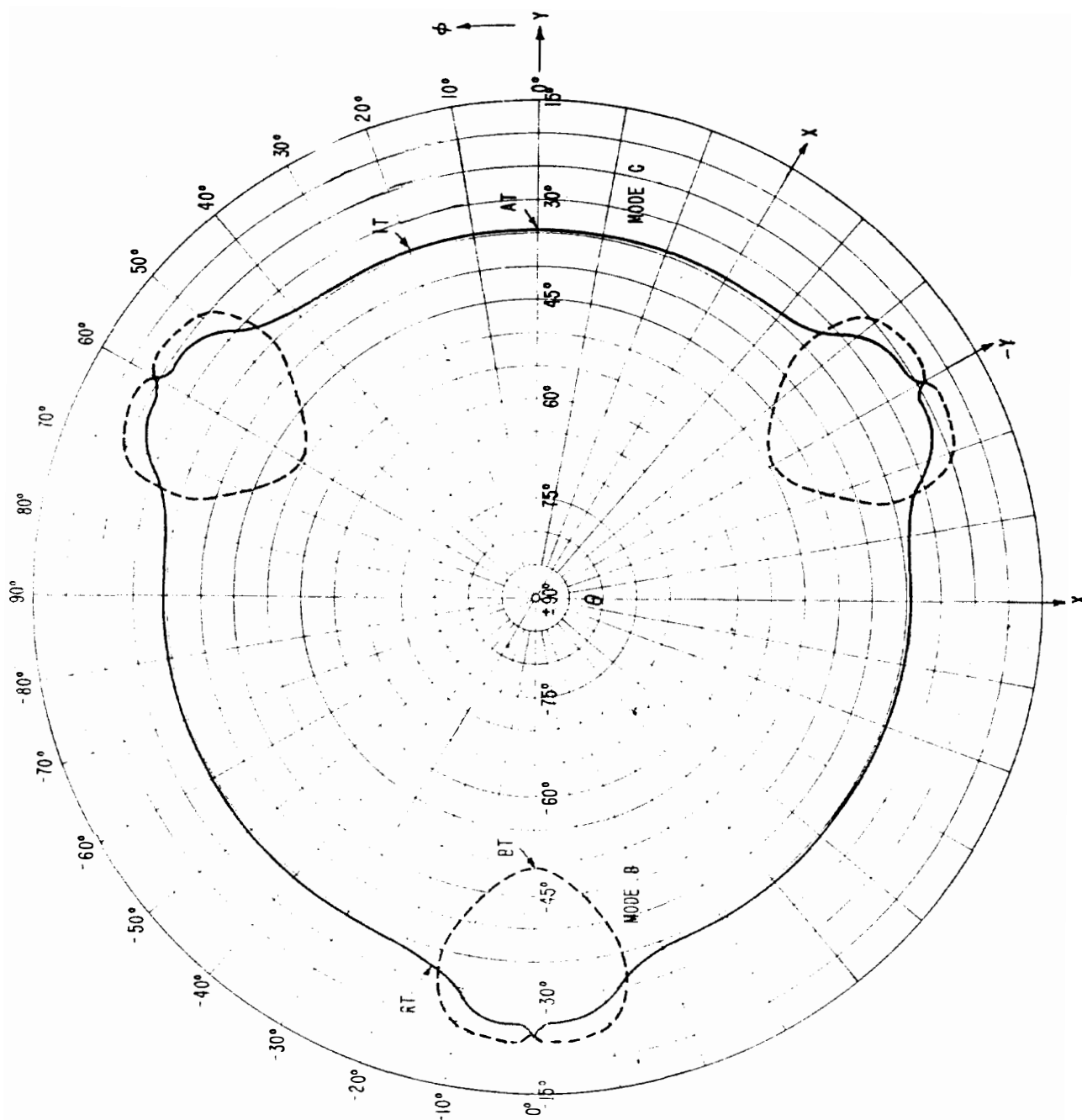


Fig. 20. Locus of  $Tf^{(1)} = 0$  for the thickness modes B and C of quartz plates as a function of the angles  $\theta$  and  $\phi$  in a polar coordinate system.

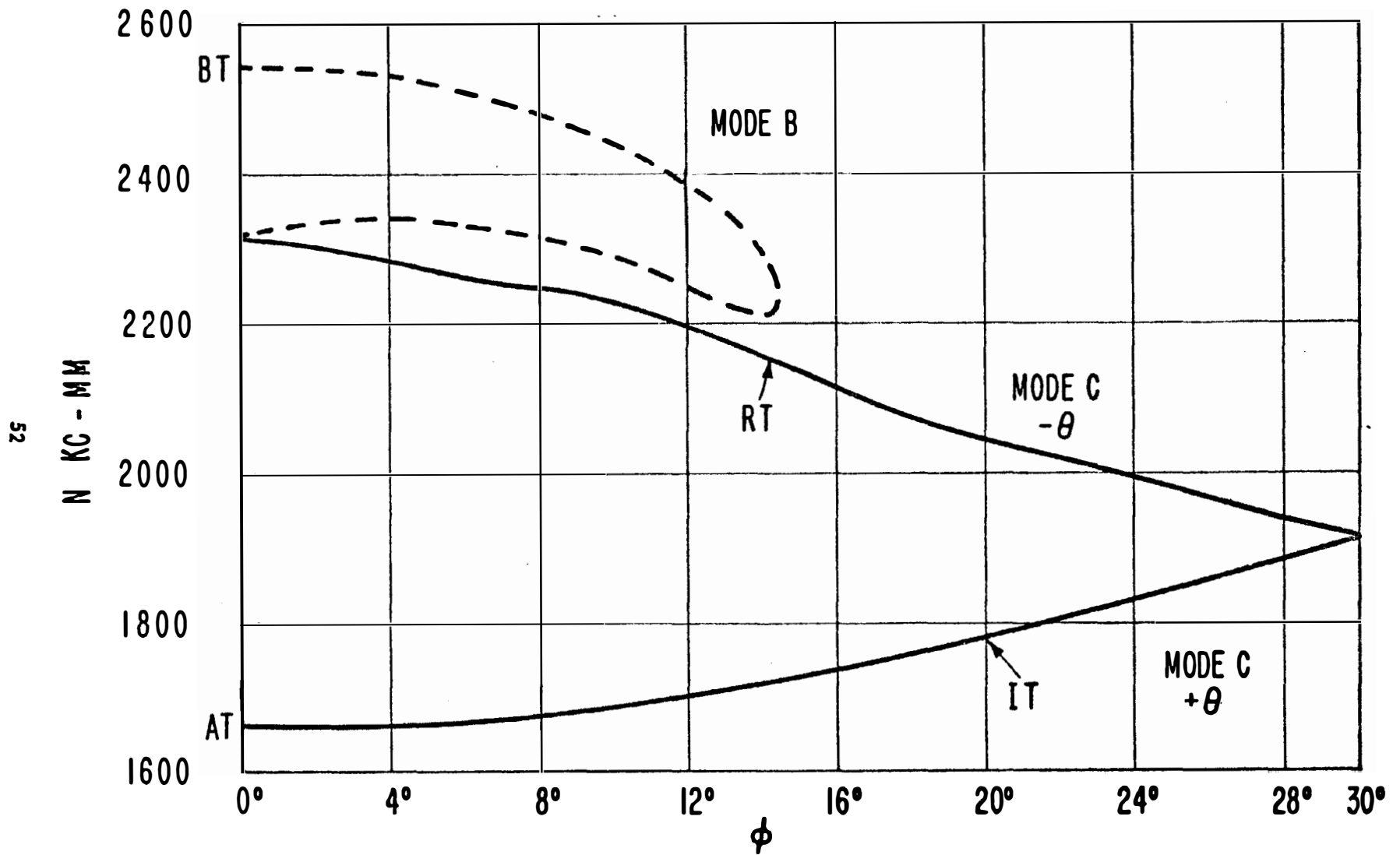


Fig. 21 Frequency constants of modes B and C when  $Tf(1) = 0$ .

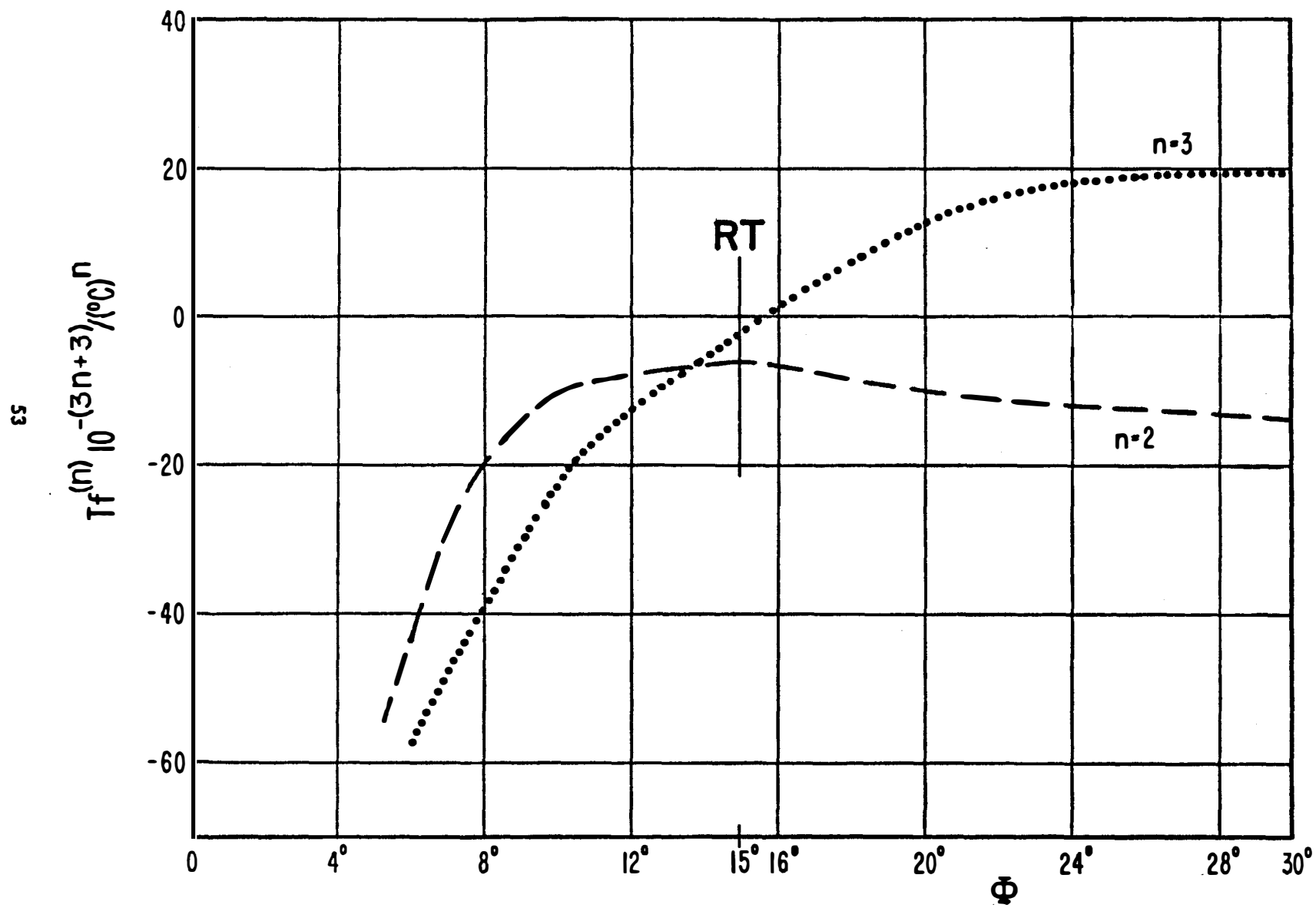


Fig. 22. Second and third-order temperature coefficients of frequency for the thickness mode C when  $T_f^{(1)} = 0$  for negative angles of  $\theta$ .

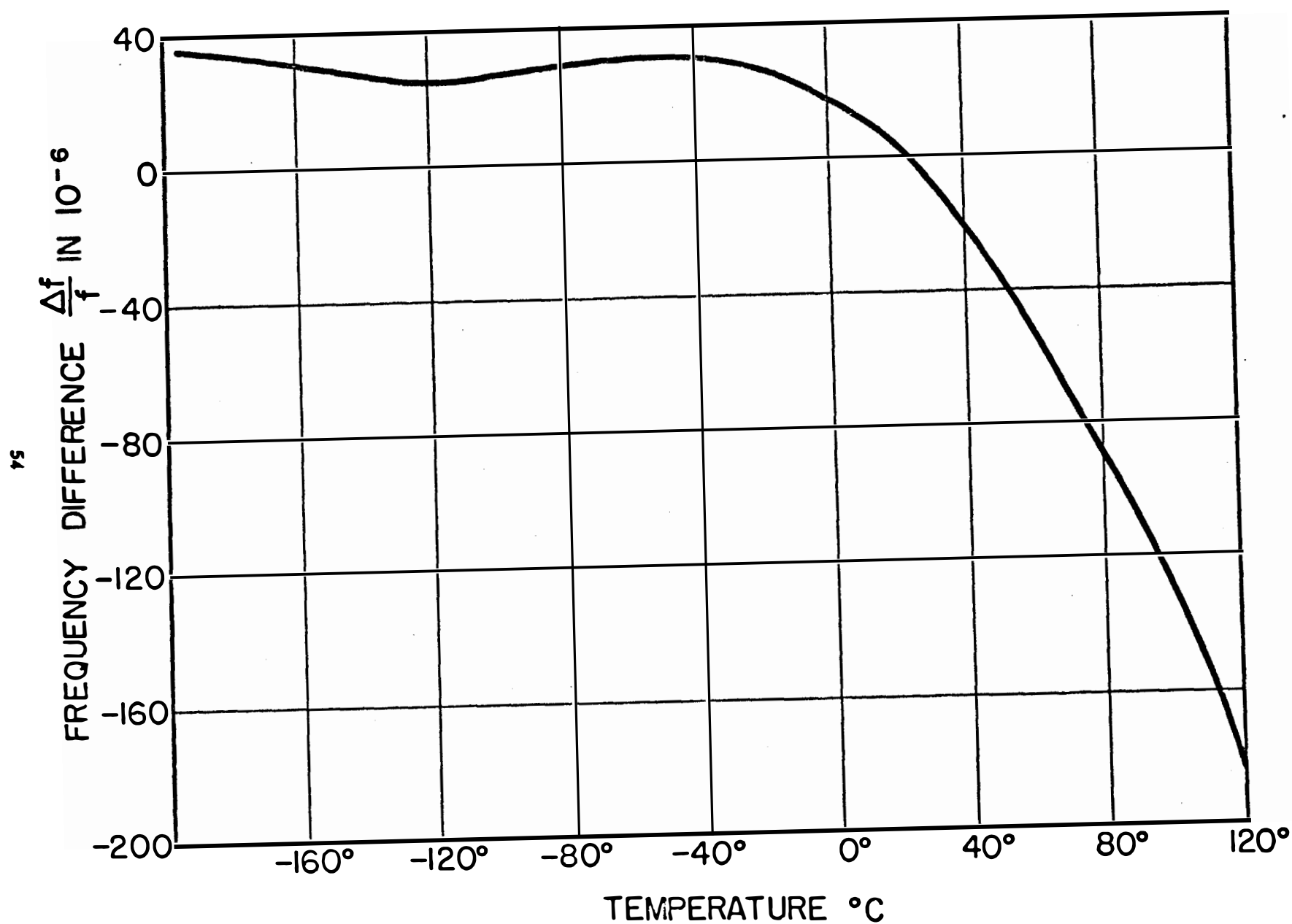


Fig. 23. Quartz cut (yxw  $\ell$ )  $10^\circ$ ,  $-32^\circ$  having a small temperature dependence in the temperature range  $-200^\circ\text{C}$  to  $0^\circ\text{C}$ .

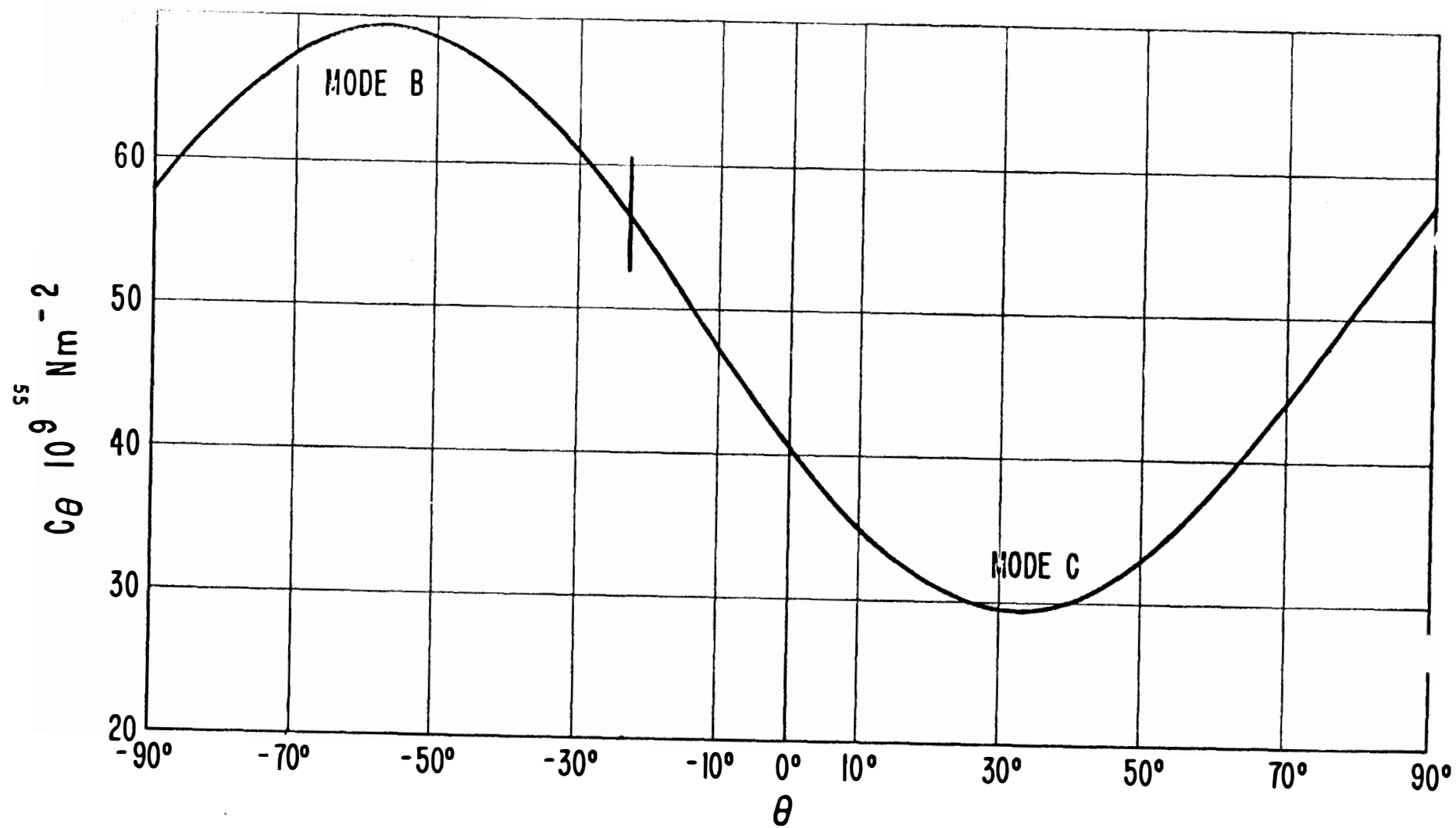


Fig. 24. Elastic stiffnesses  $c'_{55}$  ( $c'_{44}$ ) for rotation ( $yx\ell$ )  $\theta$  as a function of the angle  $\theta$ .



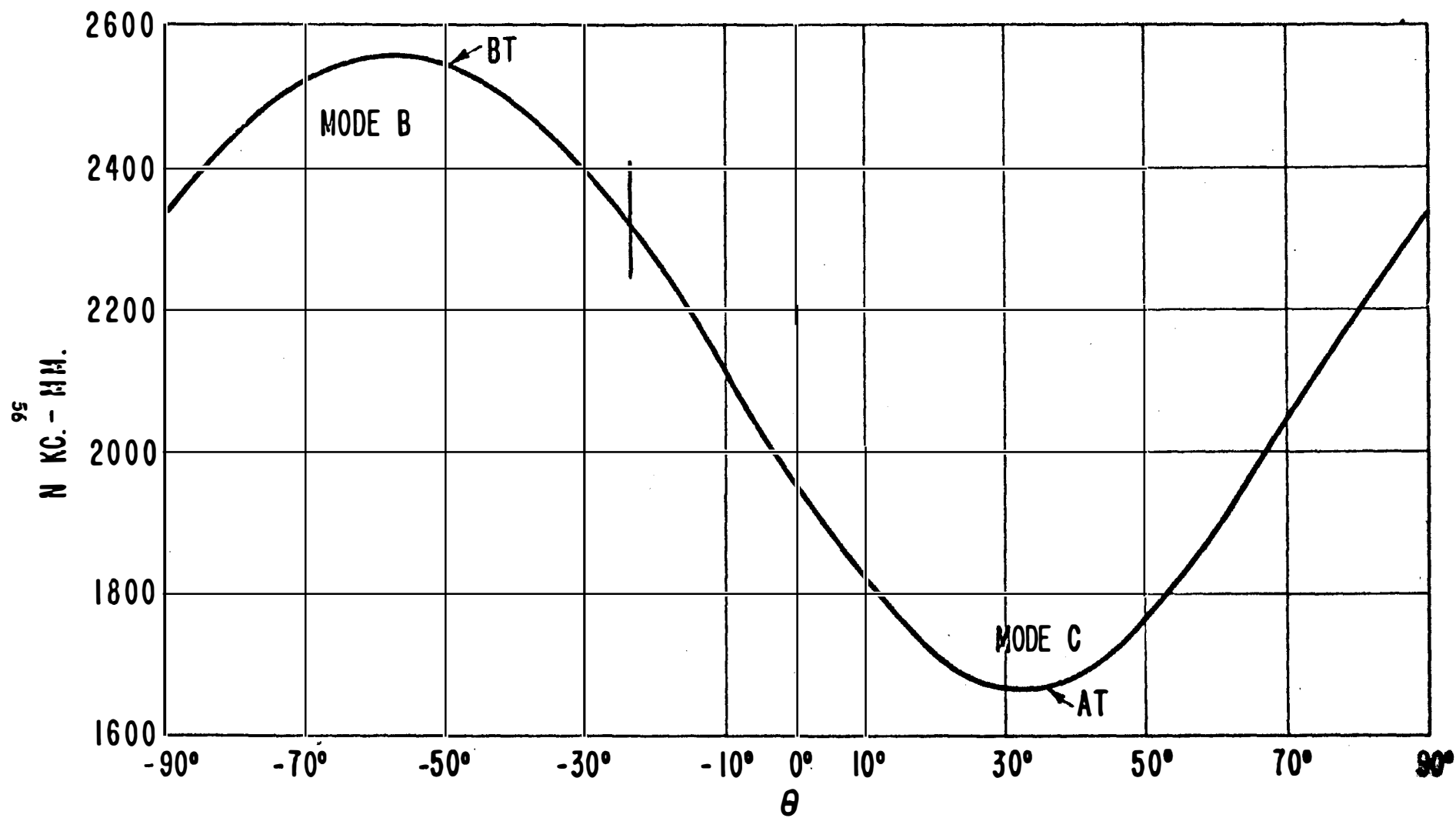


Fig. 25. Frequency constant  $N$  of the thickness-shear mode of the plate ( $yx\ell$ )  $\theta$  as a function of the angle  $\theta$ .

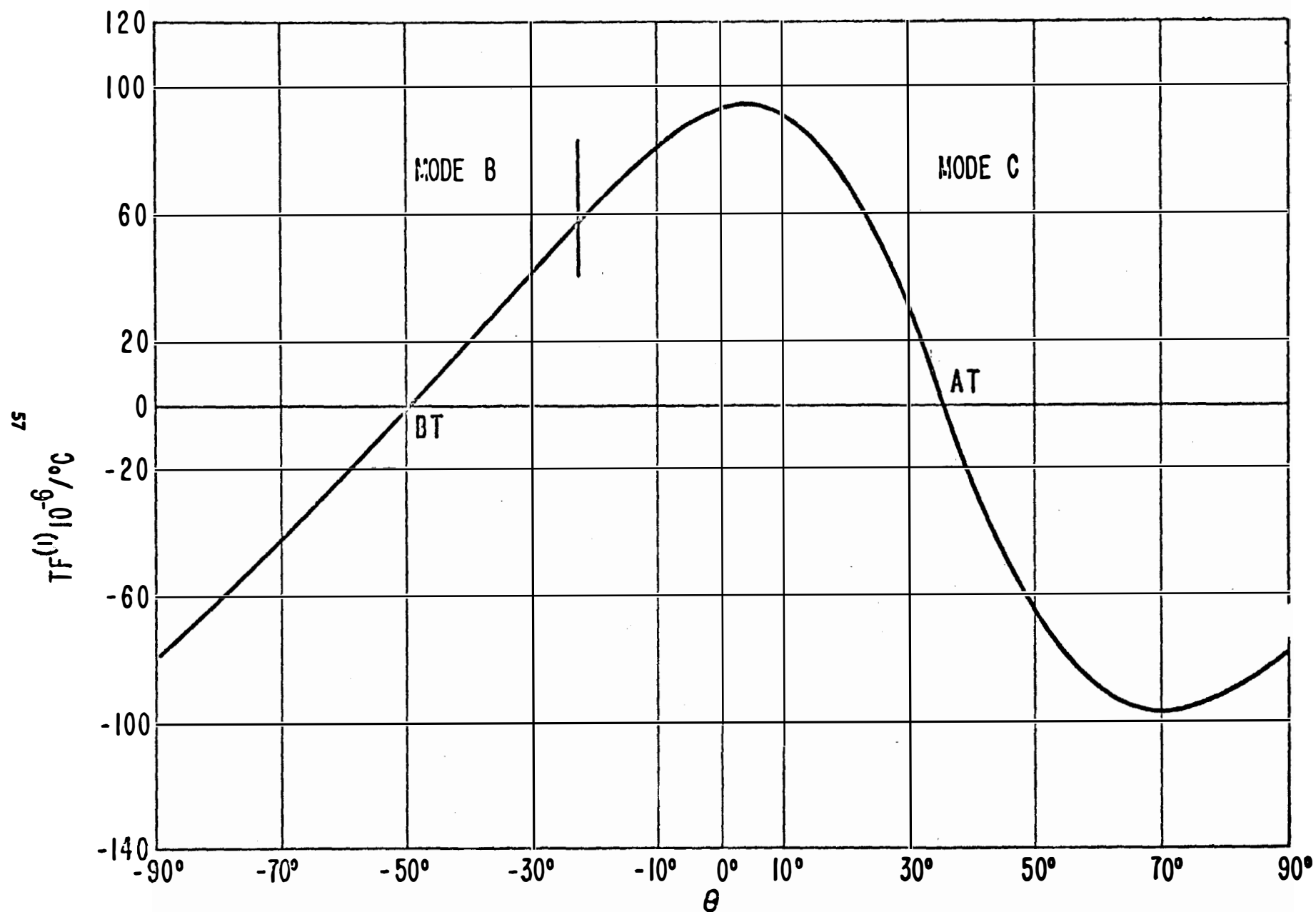


Fig. 26. First-order temperature coefficient of frequency for the plate  $(y \times l)$   $\theta$  vibrating in thickness modes as a function of the angle  $\theta$ .

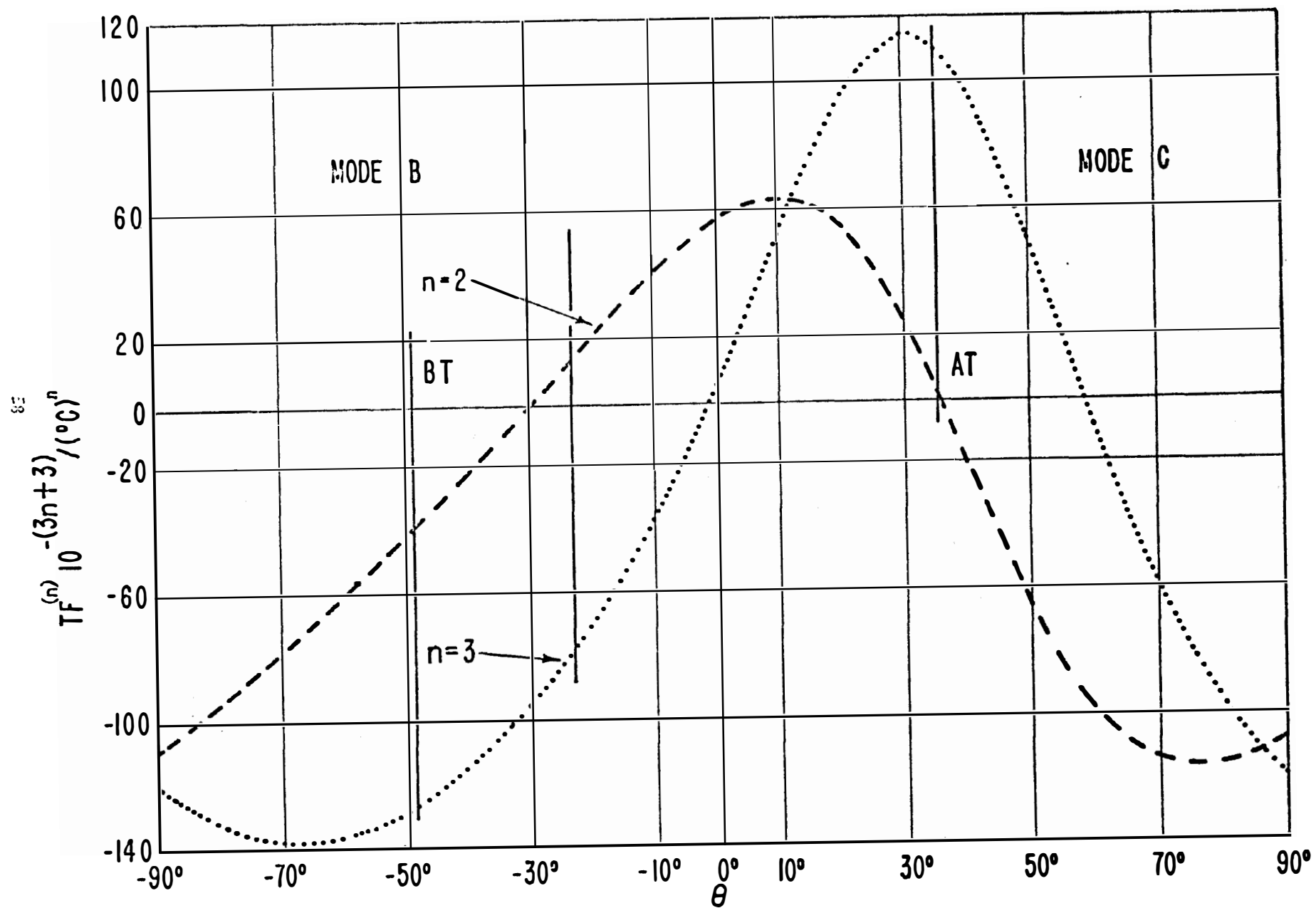


Fig. 27. Second- and third-order temperature coefficients of frequency for the plate  $(y \times l)$   $\theta$  vibrating in thickness modes as a function of the angle  $\theta$ .

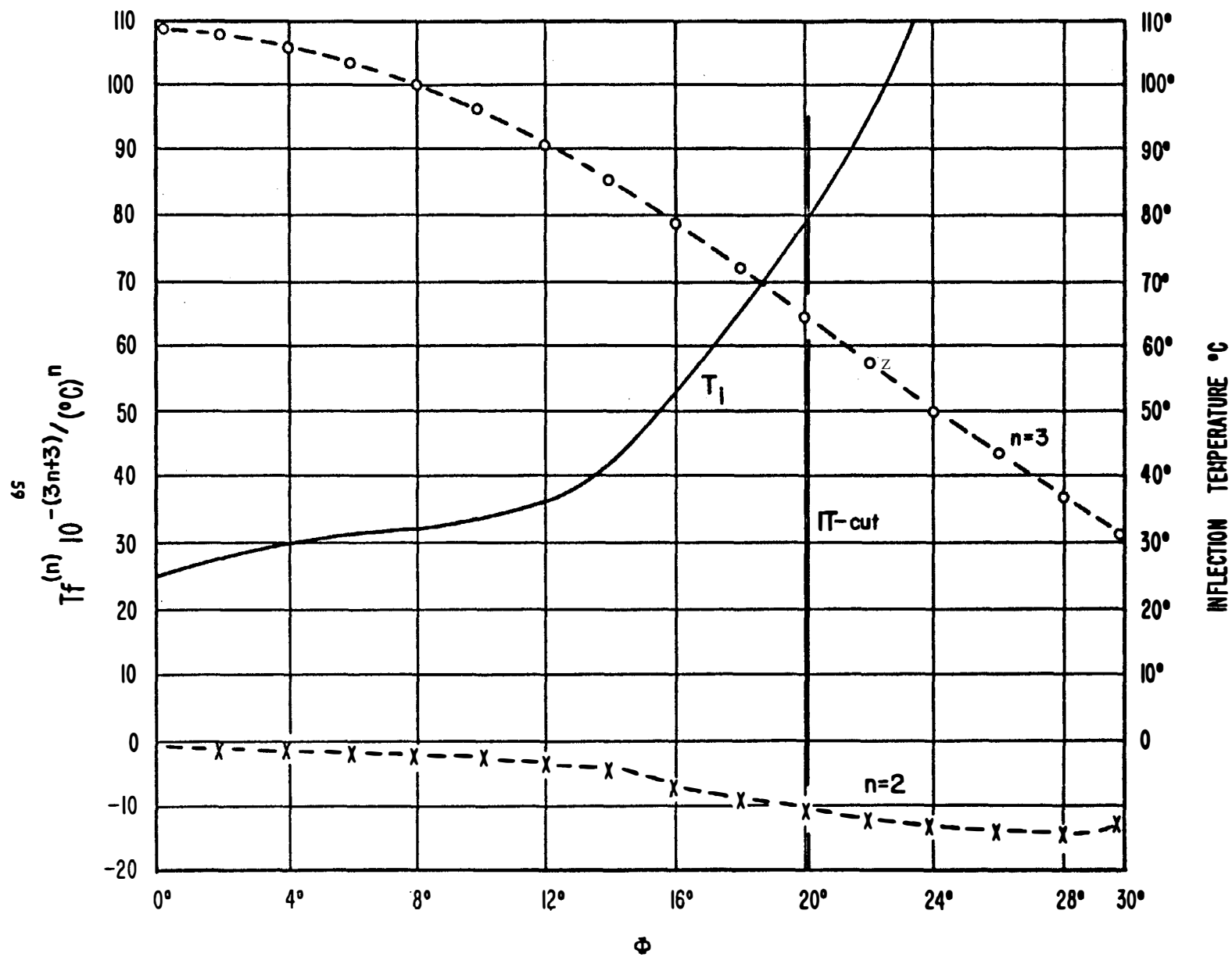


Fig. 28. Second- and third-order temperature coefficients of frequency when  $T_f^{(1)} = 0$  as a function of  $\phi$  at positive angles of  $\theta$  and the inflection temperature  $T_I$ .

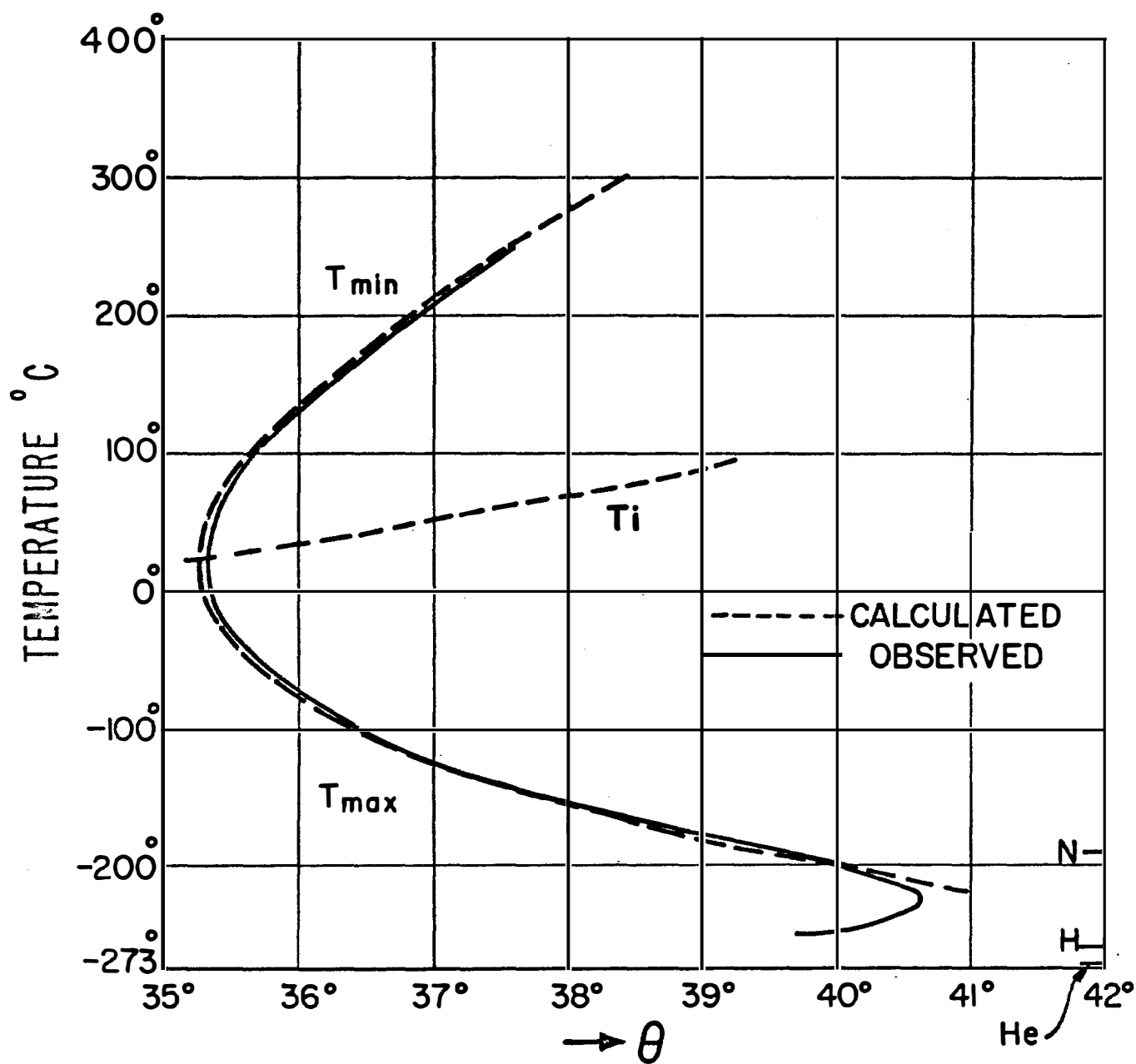


Fig. 29. Observed and calculated temperature of zero temperature coefficient of frequency vs the orientation angle  $\theta$  for the AT cut.

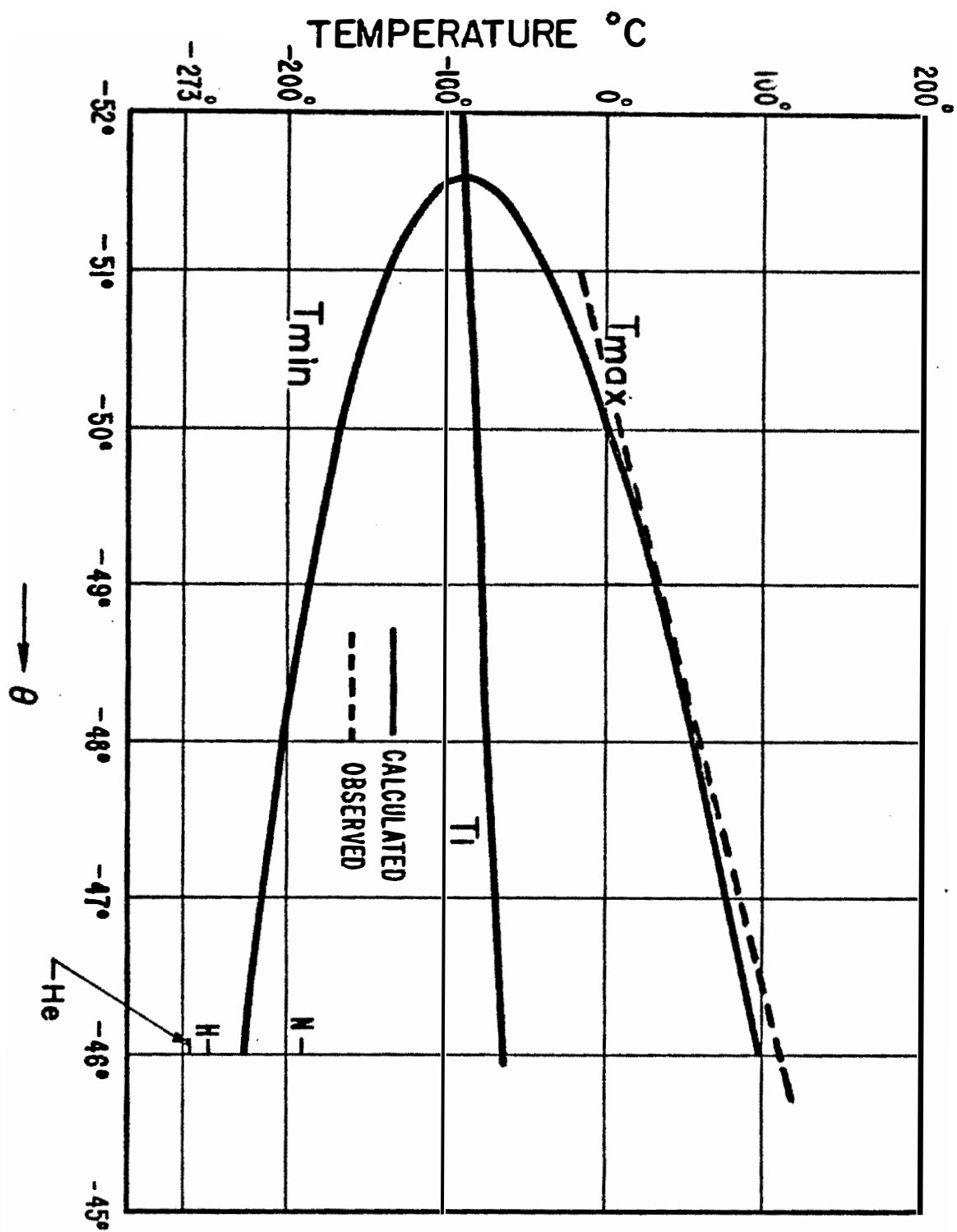


Fig. 30. Observed and calculated temperature of zero temperature coefficient of frequency vs the orientation angle  $\theta$  for the BT cut.

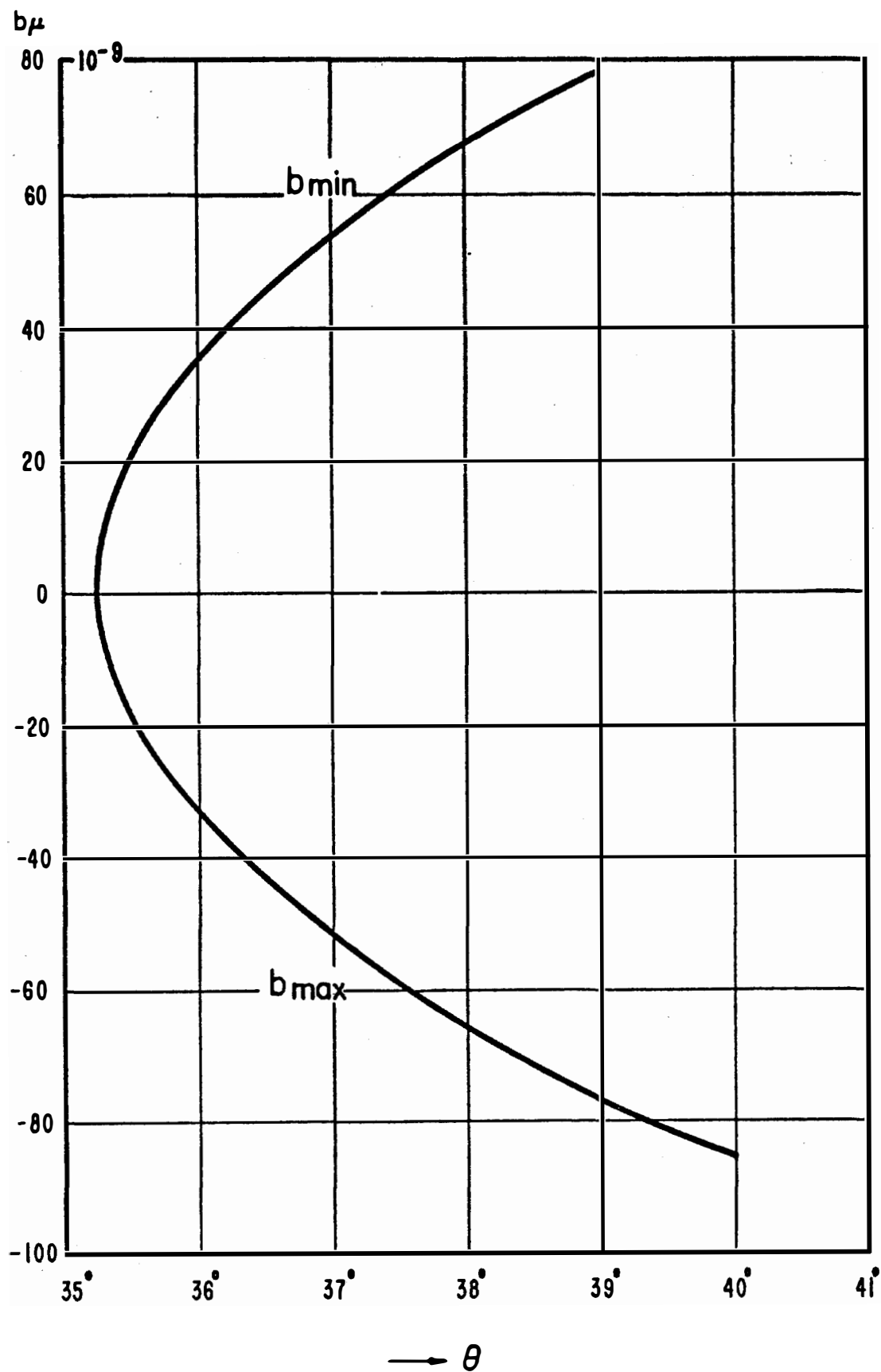


Fig. 31. Calculated values of the parabola  $b_{\mu} \approx 10^{-9}/(^{\circ}\text{C})^2$  for the AT cut as a function of the orientation corresponding to the zero temperature coefficient curve of Fig. 26.

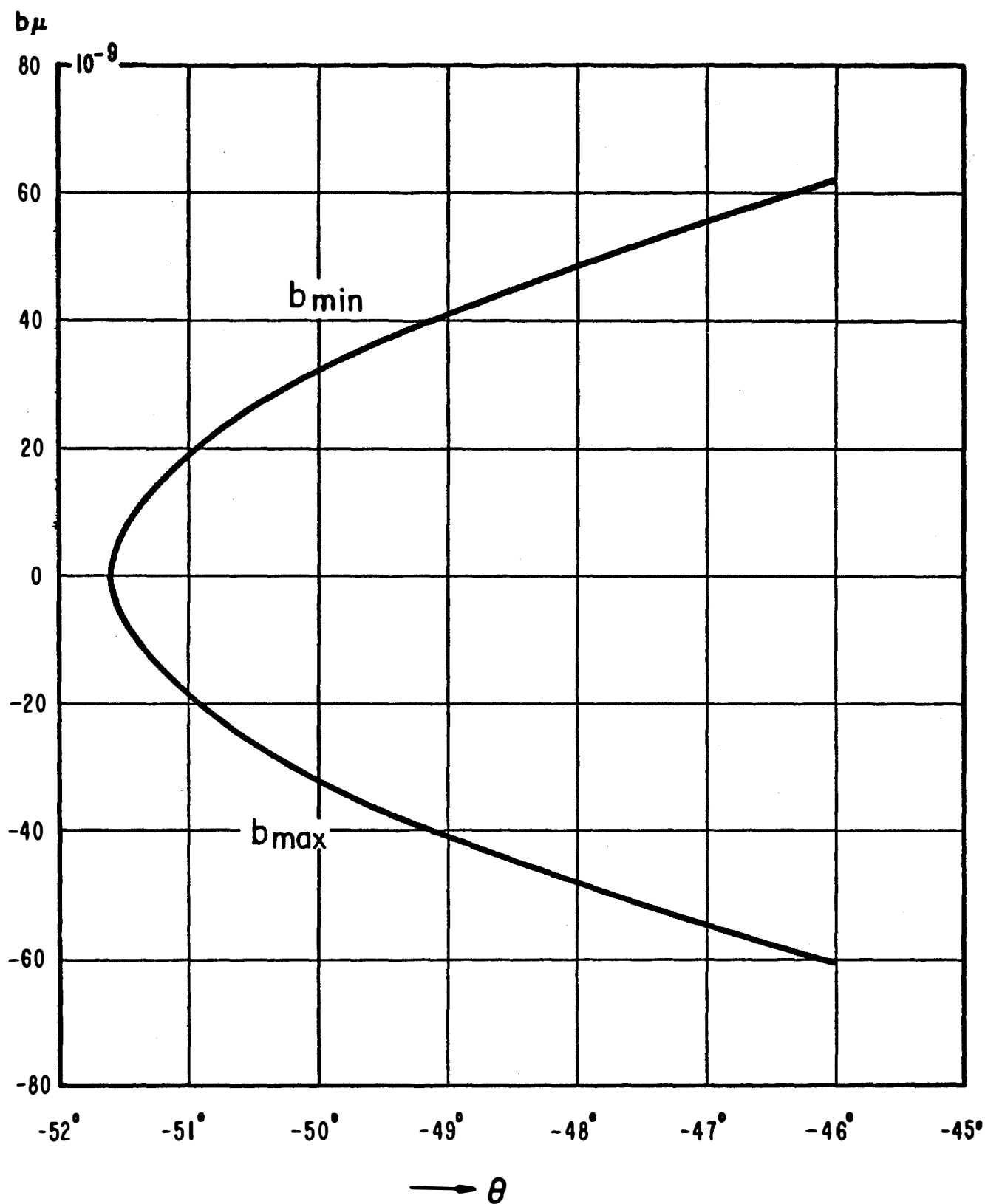


Fig. 32. Calculated values of the parabola constant  $b_\mu$  in  $10^{-9}/(^{\circ}\text{C})^2$  for the BT cut as a function of the orientation  $\theta$  corresponding to the zero temperature coefficient curve of Fig. 26.



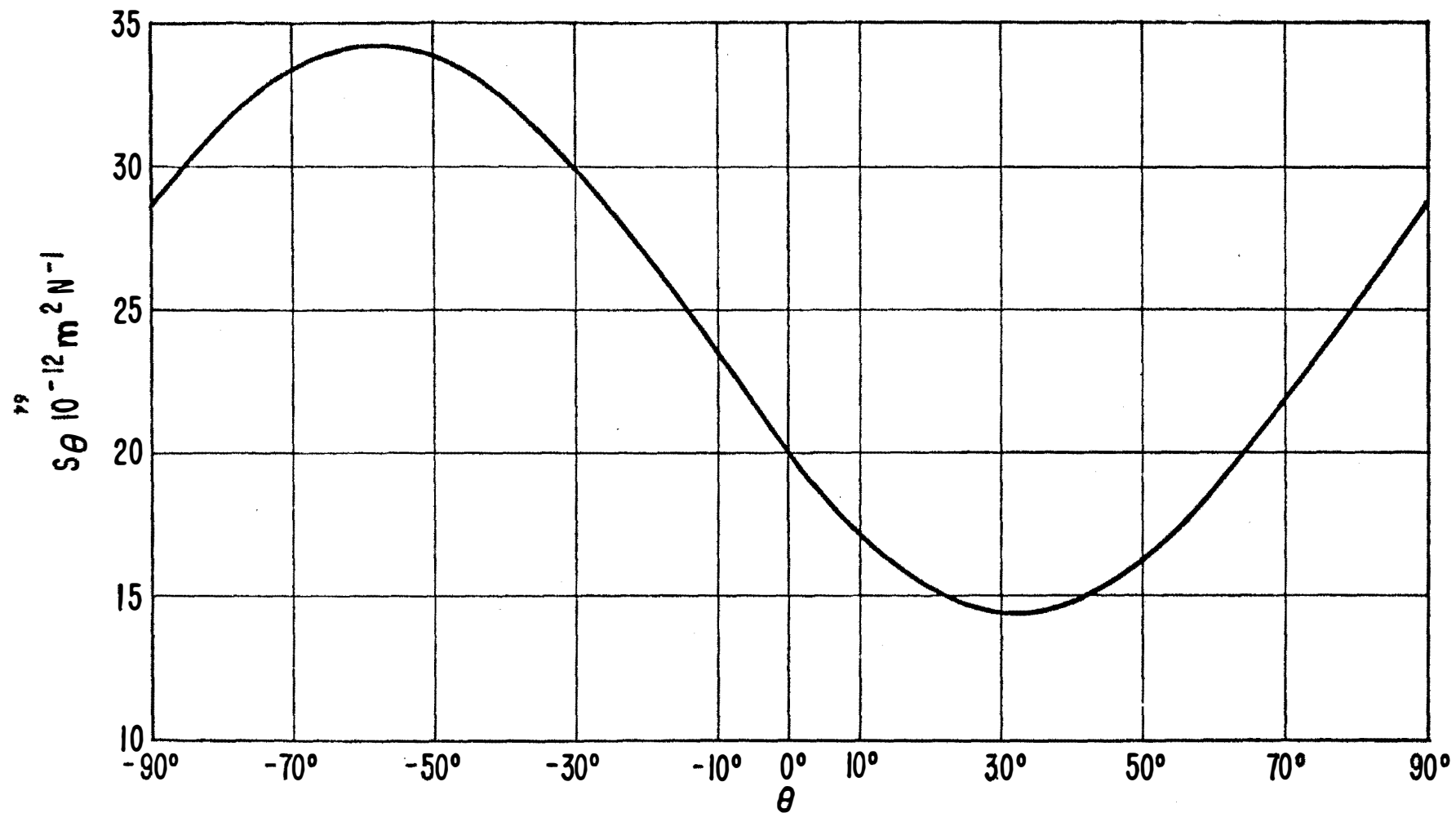


Fig. 33. Elastic compliance  $s'_{55}$  ( $= s'_{44}$ ) for rotation (yxℓ)  $\theta$  as a function of the angle  $\theta$ .

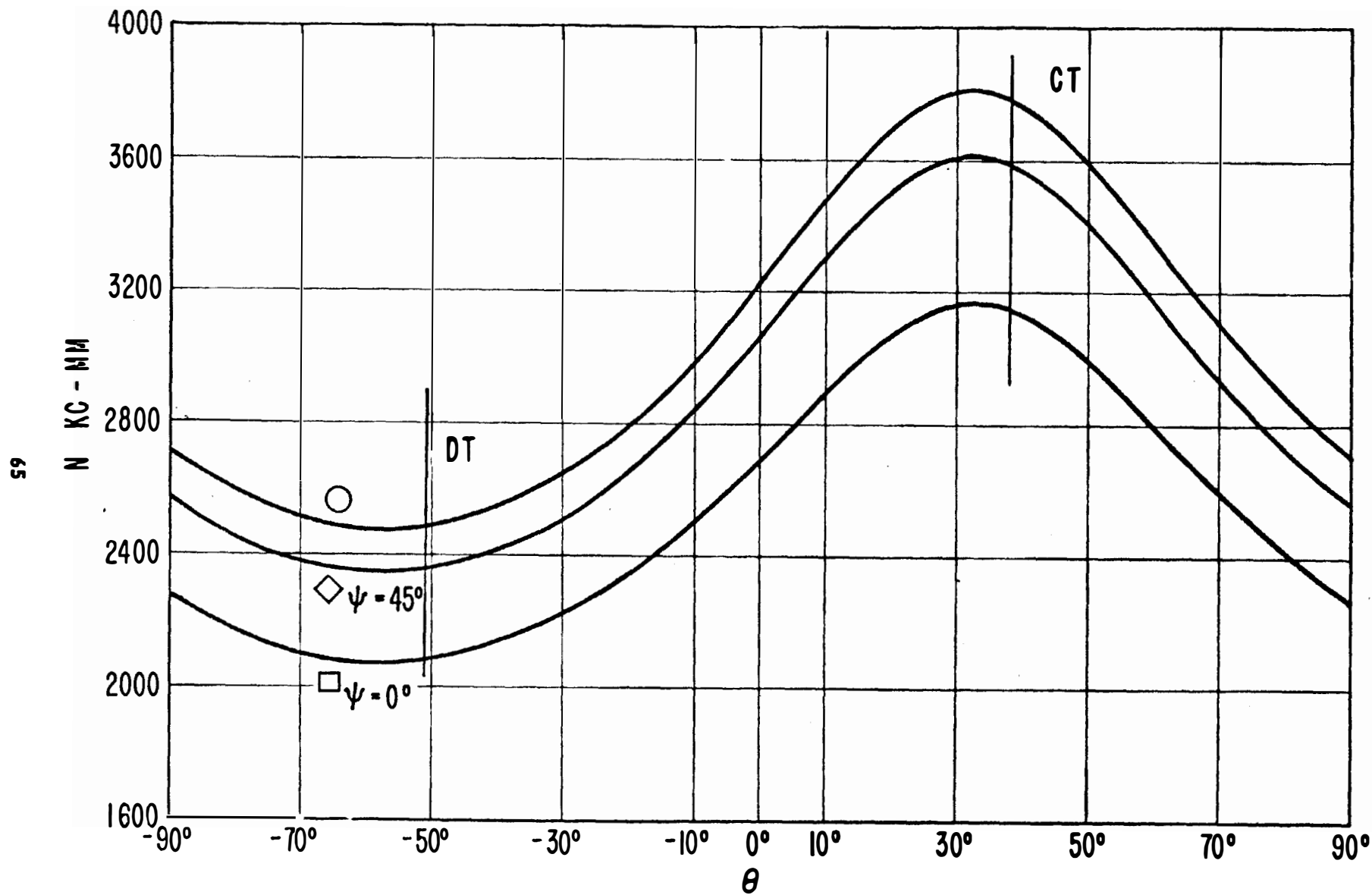


Fig. 34. Frequency constants  $N$  for the contour modes  $Y_{\theta 0^\circ}$ ,  $Y_{\theta 45^\circ}$ ,  $Y_{\theta 0}$  for plates (yx $\ell$ )  $\theta$  as a function of the angle  $\theta$ .

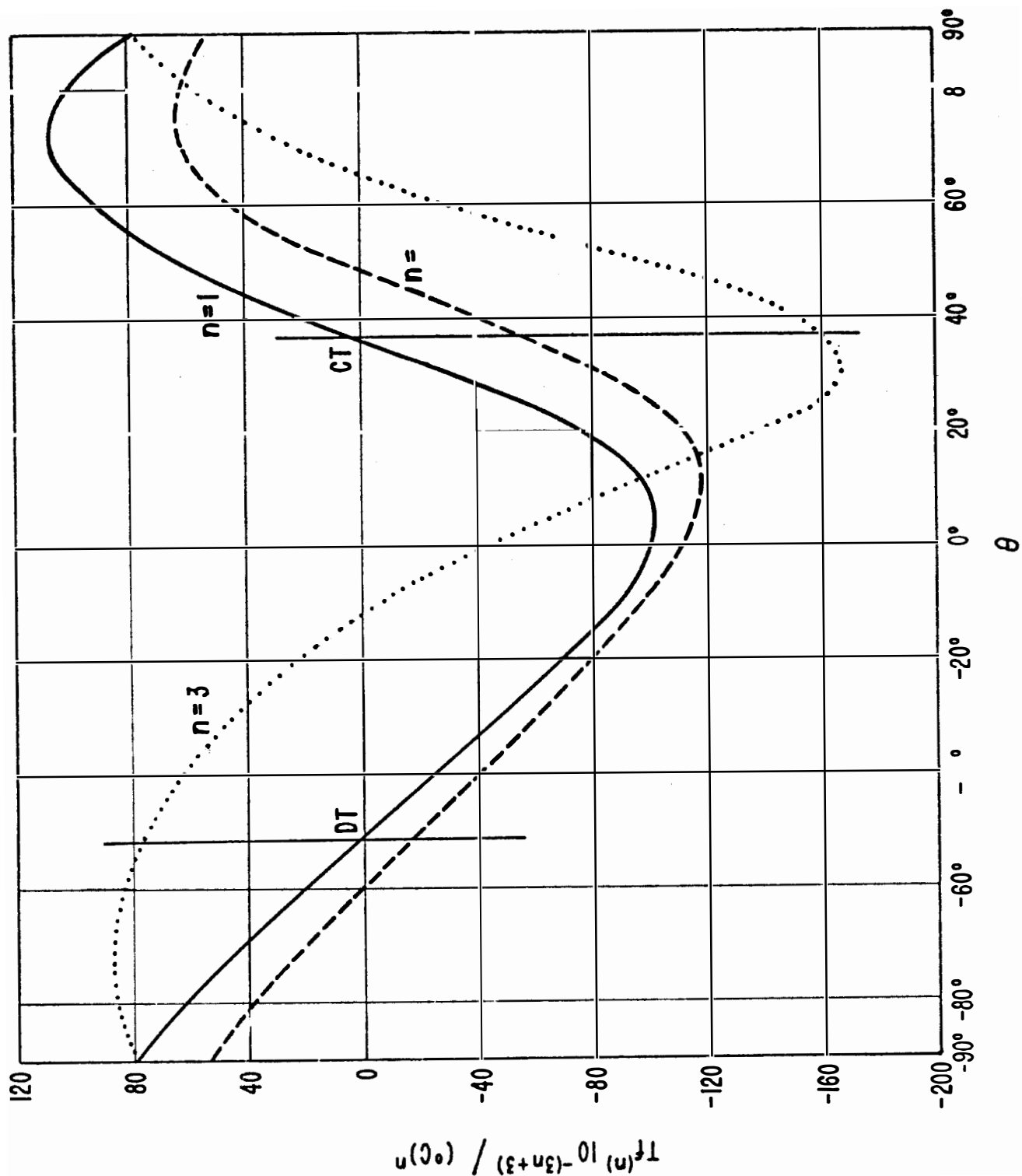


Fig. 35 First-, second- and third-order temperature coefficients of frequency for the plates  $(y \times l) \theta$  vibrating in contour modes as a function of the angle  $\theta$

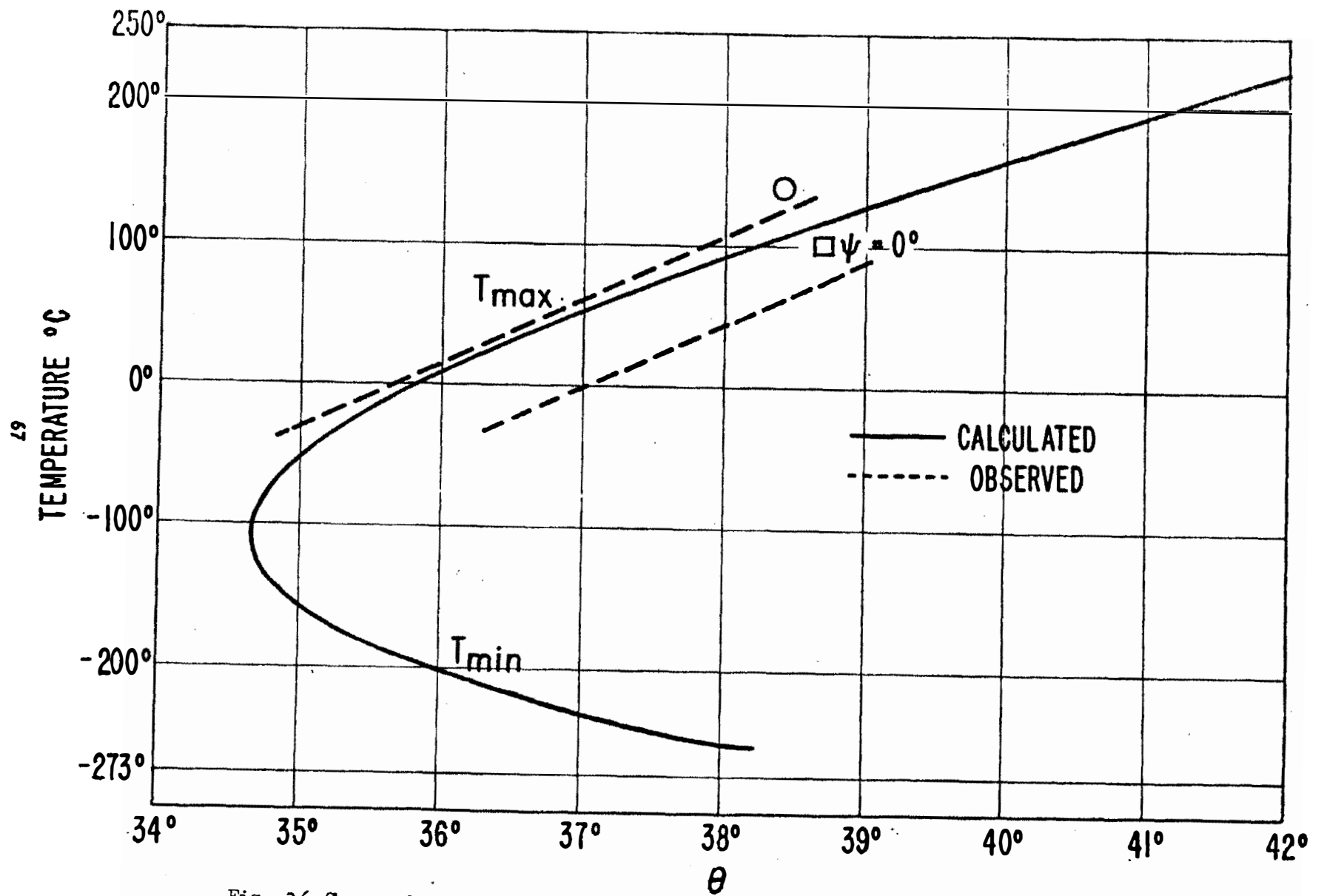


Fig. 36 Observed and calculated temperature of the zero temperature coefficient of frequency first order\*vs. the orientation angle  $\theta$  for the CT-cut

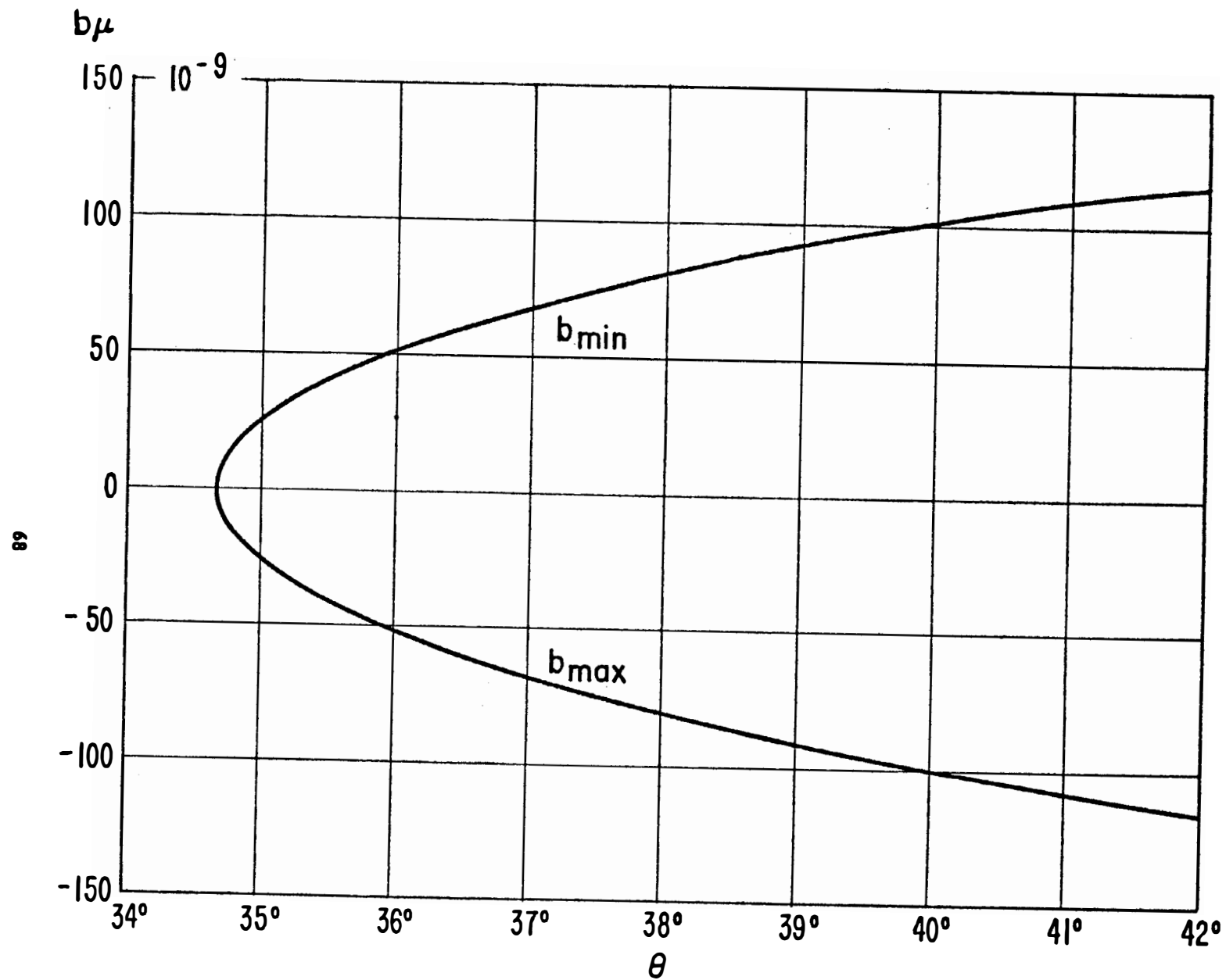


Fig. 37. Calculated values for the parabola constant  $b_\mu$  in  $10^{-9}/(^{\circ}\text{C})^2$  for the CT cut as a function of the orientation  $\theta$  corresponding to the zero coefficient curve of Fig. 35.

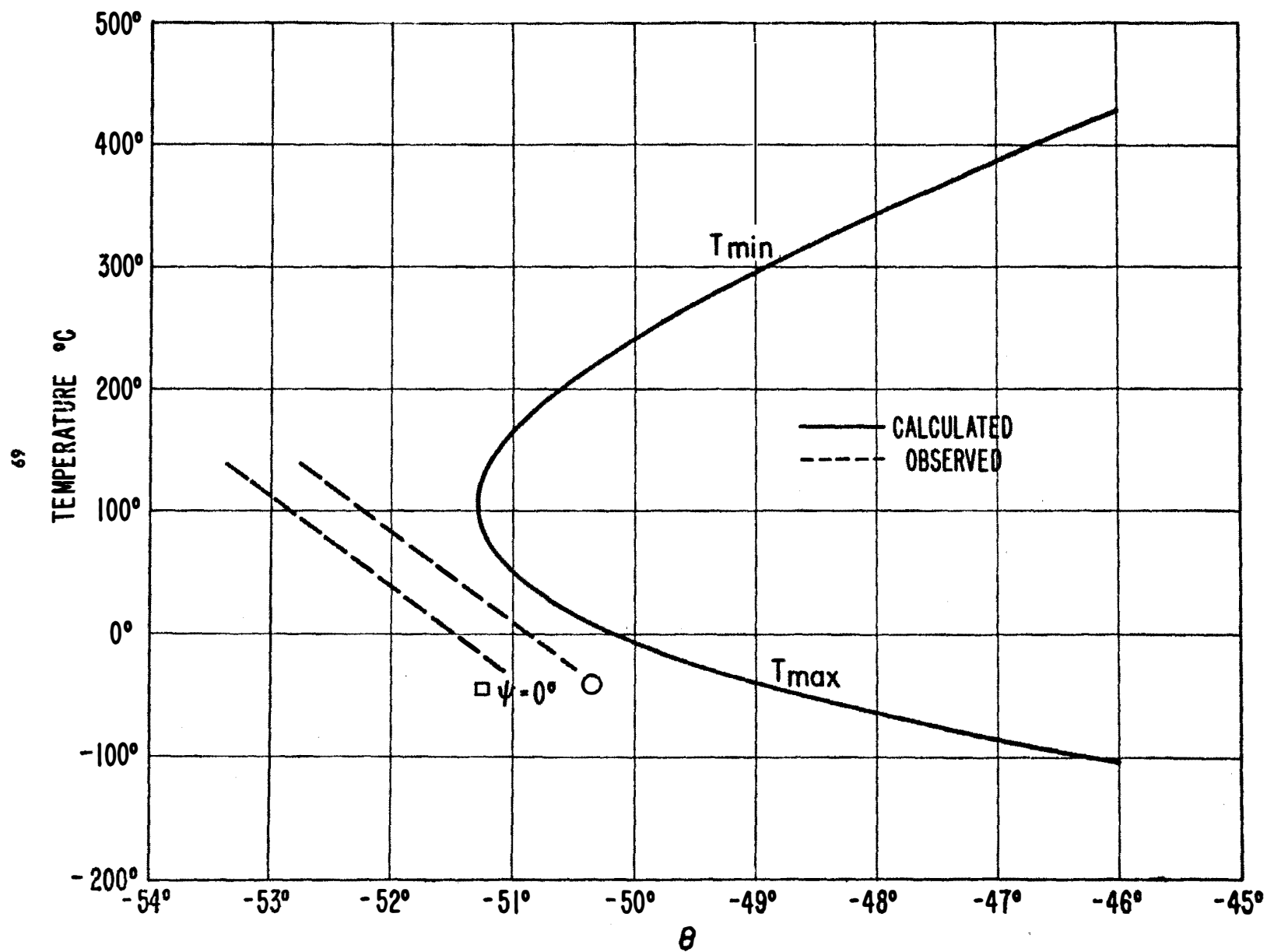


Fig. 38. Calculated temperature of zero temperature coefficient of frequency vs the orientation angle  $\theta$  for the DT cut.

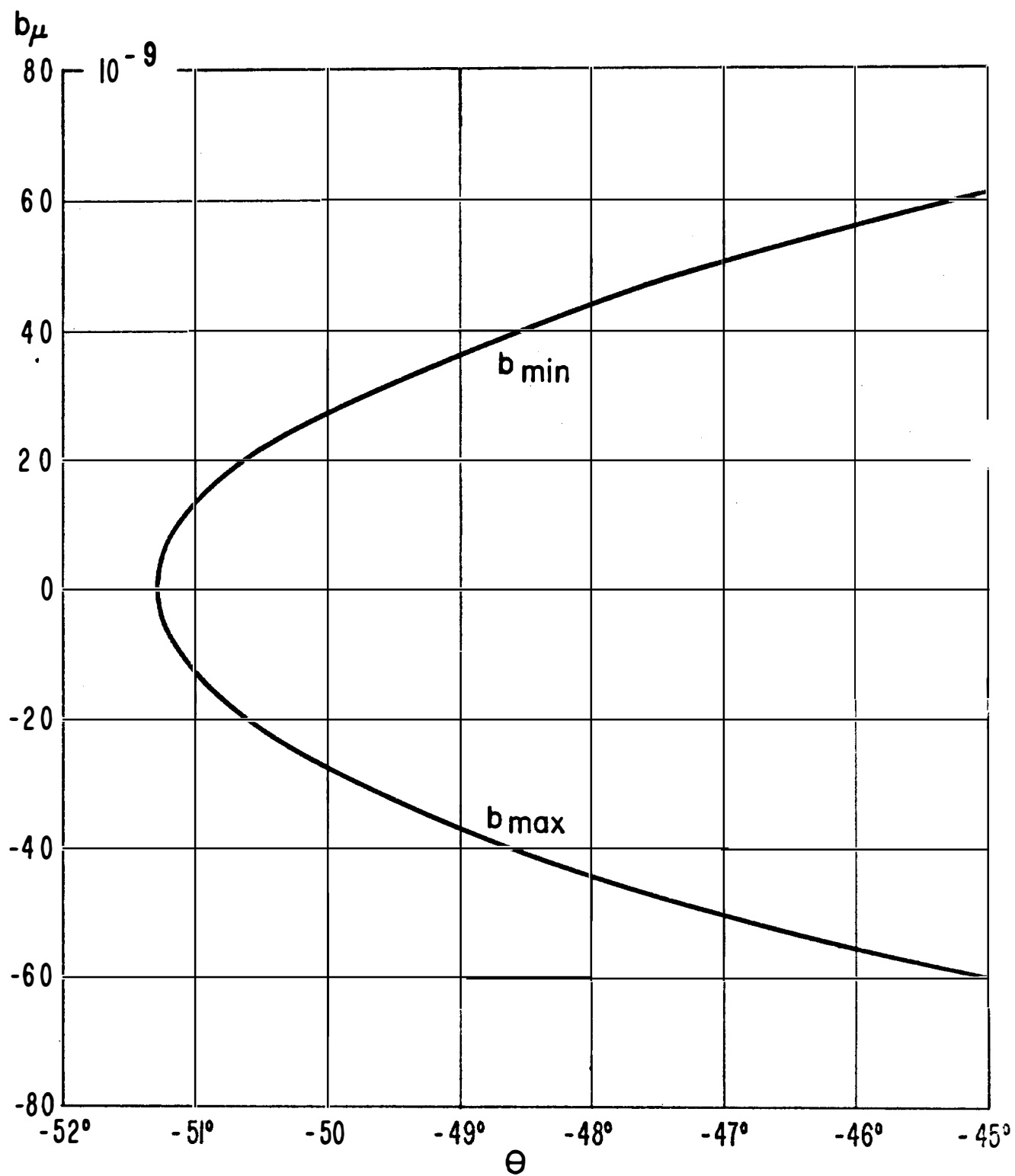


Fig. 39. Calculated values for the parabola constant  $b_\mu$  in  $10^{-9}/(^{\circ}\text{C})^2$  for the DT cut as a function of the orientation  $\theta$  corresponding to the zero coefficient temperature curve of Fig. 35.

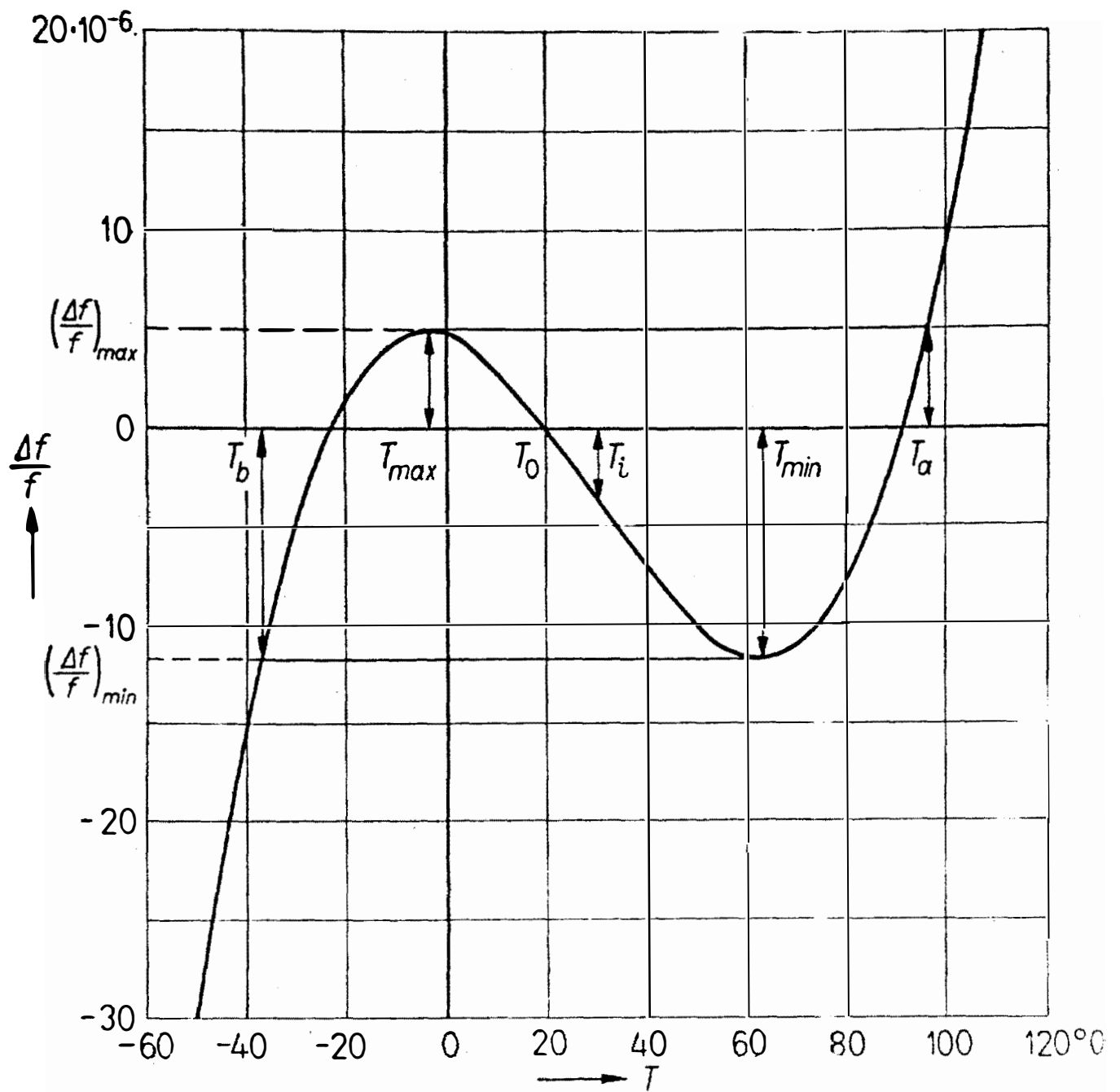


Fig. 40 Schematic frequency temperature behavior of an AT-cut in the vicinity of the first-order temperature coefficient  $\theta$